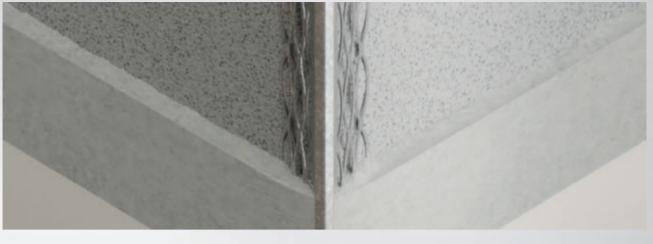
INTERNAL PLASTERING PRODUCT INFORMATION





GENERAL INFORMATION

- Various plaster profiles made of galvanized steel, aluminum with coating, stainless steel, plastic or material combinations are used for internal plastering.
- Only special profiles may be used for plasters in Wet rooms (see chapter on Wet rooms).
- When using pasty finishing plasters (silicate/silicone resin/ dispersion plasters), preferably use profiles made of white aluminum or stainless steel. When using galvanized profiles, protect them additionally with a quartz-filled, organically bound plaster primer (undiluted).
- Galvanized profiles with the marking "Z" are equipped with increased zinc coating for increased corrosion protection and increased safety.
- Cut metal profiles with hand shears. Never cut galvanized profiles with a cutting disc. Process stainless steel profiles only with stainless steel tools and cut them with a cutting disc recommended for stainless steel. Cut PVC profiles to the required installation dimension using suitable PVC shears (e.g. Protektor profile shears).
- Remove any nails used for pre-fixing before plastering.
- Attach the profiles with suitable mortar or with the plaster mortar to be used and align them flush and plumb.
- The heads of the plastering gauges must not protrude; re-smoothing may be necessary.
- For internal plaster profiles, the profile edge should remain visible or be covered, depending on the specification (single-layer or two-layer plaster).
- Clean flush metal parts, e.g. profile heads and PVC parts immediately after plastering.
- Ensure good ventilation after plastering.
- Store all profiles in a dry place! Additionally, store PVC profiles in a cool and frost-free place, horizontally and lying flat.

All standards and guidelines on the subject of plastering must be observed in their current version, in particular the following leaflet:

- Leaflet for the planning and application of metallic plaster profiles in external and internal areas from the European Association of Plaster Profile Manufacturers.

The product information as well as the additional information with the respective product illustrations in this catalogue and the further notes in our product data sheets and processing instructions on our homepage must be observed!

For the selection of metallic plaster profiles, please refer to the table for profile selection according to mortar types, for the selection of plastering strips and plastering sealing strips, please refer to the corresponding selection tables according to movement classes and areas of application in this catalogue, as well as the complete instructions for the selection, processing and installation of our plastering strips and plastering sealing strips on our homepage.



PROFILE SELECTION

BY MORTAR TYPE

The following table gives the correct combinations of plaster profile and plaster mortar:

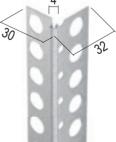
Mortar/plaster			le ma xterio			Profile material for interior use (excluding damp areas and domestic bathrooms)				
	galvanised	alvanised with coating	galvanised with PVC edge	aluminium	stainless steel	galvanised	alvanised with coating	galvanised with PVC edge	aluminium	stainless steel
Gypsum mortar and mortars containing gypsum	$\overline{}$	$\overline{}$		$\overline{}$		\bigcirc				
Lime plaster								\checkmark		Ø
Lime cement plaster										Ø
Cement plaster						\checkmark				
Silicate plaster								Ø		
Silicone resin plaster		\bigcirc		\bigcirc					\checkmark	
Synthetic resin plaster				\bigcirc					\checkmark	
One-coat plaster (single layer)						\bigcirc				\bigcirc
Insulating plaster	\checkmark			$\overline{}$		\checkmark			\checkmark	
Renovating plaster	۲	۲		۲		۲	۲	۲	۲	
Clay plasters	$\overline{}$	$\overline{\mathbf{\Theta}}$		$\overline{}$	\bigcirc	۲		۲		
Reinforcement plaster organic	۲		۲			۲		۲	\checkmark	
Reinforcement plaster mineral			\bigcirc					\checkmark		Ø
Adhesive plaster										
Caption	 ¹⁾ In the case of synthetic resin, silicone resin or silicate finishing plasters/top coats on mineral substrates, incorporated galvanised profiles are to be protected additionally with a quartz filled, organically bound plaster primer (not thinned). ²⁾ Aluminium with base coat. 									
	Ø P	ermitted		(not p	ermitted		Θ	not suita	ble

COMMENTS

Please read the product information and the additional information at the different drawings.

- Galvanised profiles should not come into contact with aluminium and stainless steel profiles.
- For interior plaster profiles, the profile edge should remain visible or be covered, depending on the specification (single-layer or two-layer plaster).
- All exterior plaster profiles without PVC edge must be completely covered with plaster so that the profile edge is no longer visible. The covering must be at least the grain thickness of the finishing plaster (preferably at least 3 mm).
- Galvanised profiles with a smooth PVC edge must not be plastered over. After plastering, the PVC edge must be cleaned immediately.
- Galvanised profiles with a rough surface edge may be plastered over.
- For expansion joints, the joint area must remain open and free of mortar/plaster.
- In the case of galvanised profiles with coating, ensure that the coating is not damaged.
- Observe the leaflets "Planning and application of metallic plaster profiles in exterior and interior areas" (www.europrofiles.com) and "Plaster and dry construction in damp rooms" (www.zdb.de).

Corner	bead for inte	arior nla	stor	_	_	
Aluminium	a corner profile fo 3 mm and thicke	or filler and	d thin-layer	Stainless steel vers	ion: 2274	3
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
007/	3 mm	250	107593	Aluminum natural	25 STB / 250 BUN	
9074	3 mm	300	107595	Aluminum natural	25 STB / 250 BUN	NNM
Stainless s layer plast Item number 1087	bead for intension of a minimum	Length 250 300	order number 109153 109155	Material Galvanised steel Galvanised steel	Package/ Large pack 50 STB / 47 KAR 50 STB / 47 KAR	3
Corner	bead for inte	erior pla	ster			
	file made of galv yer plaster of 6 m			Aluminium version :	:9104	2,5
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1084	6 mm	250	100789	Galvanised steel	25 STB / 77 BUN	
Corner pro	file made of galv	vanised ste	eel for transi-	to dry lining		4
tions from of 8 mm a	drywall of 2 mm nd thicker.	and thick	er to plaster			30



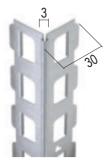
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1058	8 / 2 mm	260	108993	Galvanised steel	15 STB / 132 BUN

Corner bead for interior plaster

Corner profile made of galvanised steel for interior plaster of 8 mm and thicker.

Aluminium version: 9100

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1026	8 mm	250	100095	Galvanised steel	25 STB / 66 BUN
1020	8 mm	300	102472	Galvanised steel	25 STB / 66 BUN
	10 mm	200	100045	Galvanised steel	25 STB / 66 BUN
	10 mm	225	100052	Galvanised steel	25 STB / 66 BUN
1018	10 mm	250	100054	Galvanised steel	25 STB / 66 BUN
1018	10 mm	260	103058	Galvanised steel	25 STB / 66 BUN
	10 mm	275	100056	Galvanised steel	25 STB / 66 BUN
	10 mm	300	100061	Galvanised steel	25 STB / 66 BUN



Corner bead for interior plaster

Corner profile made of galvanised steel for interior plaster of 8 mm and thicker.

Rounding off radius: 4,75 mm Stainless steel version: 2215 Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.

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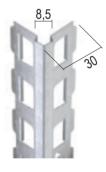
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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	8 mm	240	100555	Galvanised steel	25 STB / 66 BUN
1015	8 mm	250	100563	Galvanised steel	25 STB / 66 BUN
	8 mm	300	100568	Galvanised steel	25 STB / 66 BUN

Corner bead for interior plaster

Corner profile made of galvanised steel for interior plaster of 8 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	8 mm	200	100587	Galvanised steel	25 STB / 66 BUN
	8 mm	225	100604	Galvanised steel	25 STB / 66 BUN
1017	8 mm	250	100614	Galvanised steel	25 STB / 66 BUN
1017	8 mm	260	100616	Galvanised steel	25 STB / 66 BUN
	8 mm	270	100617	Galvanised steel	25 STB / 66 BUN
	8 mm	300	102964	Galvanised steel	25 STB / 66 BUN



Inside corner bead for interior plaster

Corner profile made of galvanised steel for inside corners and interior plaster of 8 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1004	8 mm	260	109646	Galvanised steel	25 STB / 132 BUN



Corner bead for interior plaster

Corner profile made of galvanised steel for various interior plaster thicknesses. In the reveal area additionally for different plaster thicknesses variable applicable. Aluminium version : 91051 Stainless steel version: 2251



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1051	9 mm	250	100595	Galvanised steel	15 STB / 100 BUN
1051	9 mm	300	103569	Galvanised steel	15 STB / 88 BUN

Corner bead for interior plaster

Corner profile made of galvanised steel with thicker zinc coating for increased protection against corrosion, for interior plaster of 10 mm and thicker.

Aluminium version : 9007



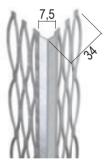
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	10 mm	200	106131	Galvanised steel	25 STB / 80 BUN
	10 mm	225	106125	Galvanised steel	25 STB / 80 BUN
1007Z	10 mm	250	105921	Galvanised steel	25 STB / 81 BUN
10072	10 mm	260	105920	Galvanised steel	25 STB / 81 BUN
	10 mm	275	106025	Galvanised steel	25 STB / 81 BUN
	10 mm	300	105922	Galvanised steel	25 STB / 81 BUN

Corner bead for interior plaster

Corner profile made of galvanised steel for interior plaster of 10 mm and thicker. Use profiles in accordance with data sheet Planning and Application of Metallic Plaster Profiles.

Aluminium version: 9007

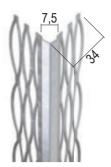
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	10 mm	150	100000	Galvanised steel	25 STB / 80 BUN
	10 mm	160	100094	Galvanised steel	25 STB / 80 BUN
	10 mm	180	100096	Galvanised steel	25 STB / 80 BUN
	10 mm	200	100383	Galvanised steel	25 STB / 80 BUN
	10 mm	220	100399	Galvanised steel	25 STB / 80 BUN
1007	10 mm	225	100403	Galvanised steel	25 STB / 80 BUN
1007	10 mm	250	100092	Galvanised steel	25 STB / 81 BUN
	10 mm	260	100414	Galvanised steel	25 STB / 81 BUN
	10 mm	270	100425	Galvanised steel	25 STB / 81 BUN
	10 mm	275	100429	Galvanised steel	25 STB / 81 BUN
	10 mm	280	103101	Galvanised steel	25 STB / 81 BUN
	10 mm	300	100437	Galvanised steel	25 STB / 81 BUN



Corner bead for interior plaster

Corner profile made of galvanised steel for interior plaster of 10 mm and thicker. Use profiles in accordance with data sheet Planning and Application of Metallic Plaster Profiles.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	10 mm	150	106478	Galvanised steel	25 STB / 80 BUN
	10 mm	160	115179	Galvanised steel	25 STB / 80 BUN
	10 mm	200	107991	Galvanised steel	25 STB / 80 BUN
	10 mm	220	106513	Galvanised steel	25 STB / 80 BUN
	10 mm	225	114633	Galvanised steel	25 STB / 80 BUN
10077	10 mm	250	107038	Galvanised steel	25 STB / 81 BUN
	10 mm	260	106477	Galvanised steel	25 STB / 81 BUN
	10 mm	270	107945	Galvanised steel	25 STB / 81 BUN
	10 mm	275	106480	Galvanised steel	25 STB / 81 BUN
	10 mm	280	107965	Galvanised steel	25 STB / 81 BUN
	10 mm	300	106514	Galvanised steel	25 STB / 81 BUN



Corner bead for interior plaster

Aluminium corner profile for interior plasters of 10 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	10 mm	260	108400	Aluminum natural	25 STB / 81 BUN
9007	10 mm	275	108290	Aluminum natural	25 STB / 81 BUN
	10 mm	300	108291	Aluminum natural	25 STB / 81 BUN

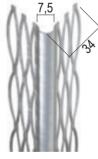
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Corner bead for interior plaster

Corner profile made of galvanised steel for interior plaster of 10 mm and thicker.

Rounding off radius: 3,75 mm Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1005	10 mm	250	100043	Galvanised steel	25 STB / 81 BUN
	10 mm	260	102763	Galvanised steel	25 STB / 81 BUN
	10 mm	300	100070	Galvanised steel	25 STB / 81 BUN

Corner bead 135° for interior plaster and exterior render

Corner profile made of galvanised steel with corner execution of 135° and thicker zinc coating for increased protection against corrosion, for interior and exterior plaster of 10 mm and thicker.

Length

250

Order number

100540

Material

Galvanised steel

Plaster thickness (mm)

10 mm

Item number

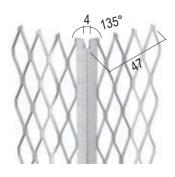
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Angular position: 135



Package/ Large pack

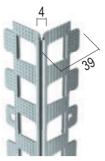
15 STB / 42 BUN



Corner bead for interior plaster and exterior render

Corner profile made of galvanised steel with thicker zinc coating for increased protection against corrosion, for interior and exterior plaster of 10 mm and thicker.





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1022Z	10 mm	250	117723	Galvanised steel	15 STB / 56 BUN
10222	10 mm	300	117724	Galvanised steel	15 STB / 56 BUN

Corner bead for interior plaster and exterior render

Corner profile made of galvanised steel with notched wall flanges and PVC coating for creating rounded arches on interior and exterior plaster of 12 mm and thicker.

Colour: 10 - white Rounding off radius: 4 mm Notes:

Smallest possible radius: 50 cm. Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.

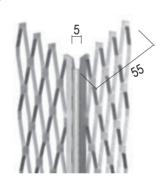
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1041	12 mm	250	100486	Galvanised steel, with PVC coating	15 STB / 35 KAR

Corner bead for interior plaster

Corner protection beads made of galvanised steel for interior plaster of 20 mm and thicker.

Rounding off radius: 2,5 mm Stainless steel version: 7483 Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
7426	20 mm	300	102491	Galvanised steel	25 STB / 72 KAR

Sliding anchor small

Galvanised steel sliding anchor for for attaching corner protection beads.

Suitable for product: 2026

Notes: Can be attached by encasing in concrete or by screwing on. Required quantity: 2 pcs./m.



Item number	Order number	Material	Package/ Large pack
2072	101211	Galvanised steel	20 ST / 87 KAR

Sliding anchor large

Galvanised steel sliding anchor for for attaching corner protection beads.

Suitable for product: 2027

Notes: Can be attached by encasing in concrete or by screwing on. Required quantity: 2 pcs./m.

by sciewing on, required quantity, 2 pest/m.

 Item number
 Order number
 Material
 Package/ Large pack

 2073
 101225
 Galvanised steel
 20 ST / 87 KAR

Corner protection profile

Stainless steel corner protection beads protect corners in high-trafficked rooms and can be attached mechanically. Matt surface. Plaster thickness with anchor = 16 mm.

Rounding off radius: 4 mm Suitable for product: 2072 Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	16 mm	200	101159	Stainless steel	15 STB / 175 BUN
2026	16 mm	250	101161	Stainless steel	15 STB / 175 BUN
	16 mm	300	101164	Stainless steel	15 STB / 175 BUN

Corner protection profile

Stainless steel corner protection beads protect corners in high-trafficked rooms and can be attached mechanically. Matt surface. Plaster thickness with anchor = 21 mm.

Rounding off radius: 10 mm Suitable for product: 2073 Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.



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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	21 mm	200	101172	Stainless steel	6 STB / 100 BUN
2027	21 mm	250	101175	Stainless steel	6 STB / 100 BUN
	21 mm	300	101179	Stainless steel	6 STB / 100 BUN



Corner protection profile

Stainless steel corner protection beads protect corners in high-trafficked rooms and can be glued on at any time. Polished surface, 320 grit.

Rounding off radius: 3,5 mm Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2066		250	101221	Stainless steel	6 STB / 63 BUN

Corner protection profile

Stainless steel corner protection beads protect corners in high-trafficked rooms and can be glued on at any time. Polished surface, 320 grit.

Rounding off radius: 3,5 mm Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2041		200	101194	Stainless steel	6 STB / 150 BUN
2041		250	101201	Stainless steel	6 STB / 150 BUN

Depth gauge profile for interior plaster

Depth gauge profile made of galvanised steel for interior plaster of 6 mm and thicker.

Aluminium version : 9003 Stainless steel version: 2206

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
6 m	6 mm	250	111969	Galvanised steel	50 STB / 80 BUN
	6 mm	260	111970	Galvanised steel	50 STB / 80 BUN
1106	6 mm	275	111971	Galvanised steel	50 STB / 70 BUN
	6 mm	300	111972	Galvanised steel	50 STB / 70 BUN

Depth gauge profile for interior plaster

Depth gauge profile made of galvanised steel for interior plaster of 8 mm and thicker.

Aluminium version : 9008 Stainless steel version: 2208

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1100	8 mm	250	111995	Galvanised steel	50 STB / 100 BUN
	8 mm	260	111996	Galvanised steel	50 STB / 90 BUN
1108	8 mm	275	111998	Galvanised steel	50 STB / 90 BUN
	8 mm	300	111999	Galvanised steel	50 STB / 80 BUN

Depth gauge profile for interior plaster

Depth gauge profile made of galvanised steel for interior plaster of 10 mm and thicker.

Aluminium version: 9005 Stainless steel version: 2205

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1105	10 mm	250	111965	Galvanised steel	50 STB / 64 BUN
	10 mm	260	111966	Galvanised steel	50 STB / 64 BUN
	10 mm	275	111967	Galvanised steel	50 STB / 56 BUN
	10 mm	300	111968	Galvanised steel	50 STB / 56 BUN

Depth gauge profile for interior plaster

Depth gauge profile made of galvanised steel for interior plaster of 12 mm and thicker.

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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1104	12 mm	250	111992	Galvanised steel	50 STB / 56 BUN





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SHADOW JOINT PROFILES

Connecting profile for interior plaster

Shadow joint profile made of galvanised steel for interior plaster of 10 mm and thicker.

Shadow gap: 15 mm Stainless steel version: 2241



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1212	10 mm	250	115992	Galvanised steel	15 STB / 47 KAR
1312	10 mm	300	115993	Galvanised steel	15 STB / 47 KAR

Connecting profile for interior plaster

Shadow joint profile made of galvanised steel for interior plaster of 10 mm and thicker.

Shadow gap: 20 mm



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1306	10 mm	250	115990	Galvanised steel	15 STB / 47 KAR
	10 mm	300	115991	Galvanised steel	15 STB / 47 KAR

Connecting profile for interior plaster

Shadow joint profile made of galvanised steel for interior plaster of 14 mm and thicker.

Shadow gap: 20 mm Stainless steel version: 2263



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1301	14 mm	250	115988	Galvanised steel	15 STB / 47 KAR
1301	14 mm	300	115989	Galvanised steel	150 STB / 47 KAR

Plaster stop profile made of galvanised steel for interior plaster of 3 mm and thicker.

Aluminium version : 9136 Stainless steel version: 2136

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	3 mm	250	115636	Galvanised steel	25 STB / 180 BUN
1236	3 mm	260	115634	Galvanised steel	25 STB / 180 BUN
	3 mm	300	115635	Galvanised steel	25 STB / 150 BUN

Stop profile for interior plaster

Aluminium plaster stop profile for interior plasters of 3 mm and thicker

Stainless steel version: 2136

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
9136	3 mm	250	101938	Aluminum natural	25 STB / 144 BUN
9150	3 mm	300	108708	Aluminum natural	25 STB / 144 BUN

Stop profile for interior plaster

Plaster stop profile made of galvanized steel for interior plaster of 6 mm and thicker.

Aluminium version : 9123 Stainless steel version: 2135

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1216	6 mm	250	115628	Galvanised steel	25 STB / 180 BUN
	6 mm	260	115626	Galvanised steel	25 STB / 180 BUN
	6 mm	270	115950	Galvanised steel	25 STB / 180 BUN
	6 mm	300	115627	Galvanised steel	25 STB / 150 BUN

Stop profile for interior plaster

Plaster stop profile made of galvanised steel for interior plaster of 9 mm and thicker.

Aluminium version : 9111 Stainless steel version: 2178

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	9 mm	250	107972	Galvanised steel	25 STB / 100 BUN
1211	9 mm	260	107974	Galvanised steel	25 STB / 100 BUN
	9 mm	300	107973	Galvanised steel	25 STB / 90 BUN
1210	14 mm	250	107946	Galvanised steel	25 STB / 80 BUN
1210	14 mm	300	107947	Galvanised steel	25 STB / 80 BUN





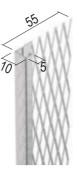
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Stop profile for interior plaster

Plaster stop profile made of galvanised steel for interior plaster of 10 mm and thicker. With expanded metal wing and additional plaster removal edge.

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NEW

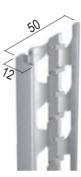
	Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
		10 mm	250	102319	Galvanised steel	25 STB / 70 BUN
	1231	10 mm	260	102322	Galvanised steel	25 STB / 70 BUN
		10 mm	300	102327	Galvanised steel	25 STB / 70 BUN
NEW		10 mm	250	119040	Galvanised steel	24 STB / 72 BUN
NEW	1235	10 mm	260	119041	Galvanised steel	24 STB / 72 BUN
NEW		10 mm	300	119042	Galvanised steel	24 STB / 72 BUN



Stop profile for interior plaster

Plaster stop profile made of galvanised steel for interior plaster of 12 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1218	12 mm	250	107449	Galvanised steel	25 STB / 64 BUN
1210	12 mm	300	107450	Galvanised steel	25 STB / 64 BUN
1220	18 mm	250	107468	Galvanised steel	25 STB / 55 BUN
1220	18 mm	300	107469	Galvanised steel	25 STB / 55 BUN



Stop profile for interior plaster

Plaster stop profile made of galvanised steel for interior plaster of 14 mm and thicker. With expanded metal wing and additional 5-mm plaster removal edge.

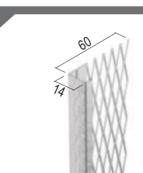
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1230	14 mm	250	102307	Galvanised steel	25 STB / 60 BUN
1250	14 mm	300	102311	Galvanised steel	25 STB / 60 BUN

Stop profile for interior plaster

Connection/stop profile made of galvanised steel for interior plaster of 14 mm and thicker.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1321	14 mm	300	101276	Galvanised steel	15 STB / 65 BUN



BASE PROFILES

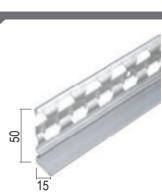
	profile made of ga plaster of 9 mm a			Angular position: 12	10°	and a
Itom number	Diastarthickness	Longth	Order number	Matarial	Package /	0
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	22
ltem number 1219		Length 250	Order number	Material Galvanised steel		20

Base stop profile for interior plaster

Base stop profile made of galvanised steel for interior plaster of 15 mm and thicker.

Angular position: 110° Stainless steel version: 2229

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1214	15 mm	300	107610	Galvanised steel	25 STB / 60 BUN



INTERNAL	LASTERING
=	Ч

Expansion joint profile for interior plaster

Movement joint profile made of hard PVC and middle part made of soft PVC for interior and exterior plastering from 6 mm, for use on the surface and in the inside corner.

Outdoors and in wet rooms only for vertical use.

Colour: 10 - white Movement absorption tension/compression: +/-1,5 mm



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
3753	6 mm	275	110683	PVC	25 STB / 36 KAR
3754	10 mm	275	110695	PVC	25 STB / 36 KAR

Expansion joint profile for interior plaster

Expansion joint profile made of galvanized steel with increased zinc coating for interior plaster from 6 mm.

Movement absorption	n tension,	compression:

+/-5 mm Stainless steel version: 2236;2135 Notes:

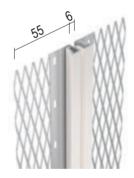
See data sheet for possible profile combinations.

					+++
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1206Z	6 mm	250	100769	Galvanised steel	25 STB / 130 BUN
12002	6 mm	300	100785	Galvanised steel	25 STB / 130 BUN



Expansion joint	profile f	or interior an	d exterior render
-----------------	-----------	----------------	-------------------

Movement joint profile made of galvanized steel and middle part made of soft PVC for interior and exterior plastering from 10 mm. Outdoors for vertical use only. Colour: 10 - white Stainless steel version: 7541 Movement absorption tension/compression: +/-1,5 mm



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
7501	10 mm	300	102505	Galvanised steel, with PVC coating	10 STB / 24 KAR
7503	14 mm	300	102506	Galvanised steel, with PVC coating	10 STB / 24 KAR

Expansion joint profile for interior and exterior render

Movement joint profile made of stainless steel and middle part made of soft PVC for interior and exterior plastering from 10 mm. Outdoors and in wet rooms only for vertical use.

Colour: 10 - white Movement absorption tension/compression: +/-1,5 mm





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
7541	10 mm	300	102514	Stainless steel, with PVC coating	10 STB / 24 KAR

Expansion joint profile for interior and exterior render

10

INTERNAL

Profilé de joint de dilatation en acier inoxydable et partie médiane en PVC souple pour enduit intérieur et extérieur à partir de 10 mm, à utiliser en surface et dans le coin intérieur. En extérieur et dans des pièces humides uniquement pour une utilisation verticale. Colour: 10 - white Movement absorption tension/compression: +4/-3 mm



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
7571	10 mm	300	102517	Stainless steel, with PVC coating	10 STB / 24 KAR
7573	14 mm	300	102518	Stainless steel, with PVC coating	10 STB / 24 KAR

Expansion joint profile for interior and exterior render

Expansion joint profile made of galvanized steel and middle part made of soft PVC for interior and exterior plastering from 14 mm, for use on the surface and in the inside corner. Outdoors for vertical use only. Colour: 10 - white Movement absorption tension/compression: +4/-3 mm

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
7521	10 mm	300	102509	Galvanised steel, with PVC coating	10 STB / 24 KAR
7523	14 mm	300	102511	Galvanised steel, with PVC coating	10 STB / 24 KAR

Expansion joint profile for interior plaster

Expansion joint profile made of galvanized steel with increased zinc coating for interior plaster from 14 mm.

Item number

1201Z

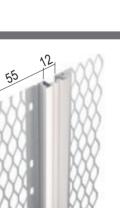
Movement absorption tension/compression: +/-10 mm

Notes: See data sheet for possible profile combinations.



Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
14 mm	250	108133	Galvanised steel	15 STB / 81 BUN
14 mm	300	108134	Galvanised steel	15 STB / 81 BUN





IMAGES BAR

Picture	profile for ir	nterior p	olaster			
Images bar made of galvanized steel for interior plaster from 12 mm.			1113 to use an ord	Notes: For extension of the picture strip connector 1113 to use an order separate. Matching picture strip article 1114.		
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1110	12 mm	250	100942	Galvanised steel	25 STB / 42 BUN	
Connect	tor for Pictu	re pro <u>fi</u> l	e 1110 <u>fo</u>	r interior plaster		
Accessorie	s for Picture prof	file 1110				
Accessone	s for the function of the	ine 1110.				
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1113		3	101003	Galvanised steel	20 ST / 4000 BEU	
Picture	hook for <mark>Pic</mark>	ture pro	ofile 1110	for interior plast	er	
Accessorie	s for Picture prof	file 1110.		Notes: Only suitable for pio	cture profile 1110.	

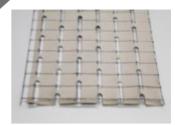
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1114		3	102339	Brass	25 ST / 99 KAR

PLASTER BASE

INTERNAL PLASTERING

Lath for interior plaster and exterior render (Stucanet 33)

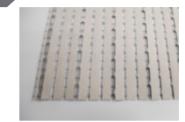
Plaster board for interior and exterior plaster made of galvanized wire, with an intermediate layer made of moisture-absorbing cardboard. **Notes:** Panel size: 240 x 70 cm (1.68 m²)



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
17709	20 mm	258	116294	Galvanised steel	15 ST / 50 BUN

Lath for interior plaster and exterior render (Stucanet S)

Plaster board for interior and exterior plaster made of galvanized wire, with an intermediate layer made of moisture-absorbing cardboard. **Notes:** Panel size: 240 x 70 cm (1.68 m²)



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
17710	20 mm	240	116295	Galvanised steel	15 ST / 25 BUN

Lath for interior plaster and exterior render (Stucanet SE)

Plaster board for interior and exterior plaster made of stainless steel wire, with an intermediate layer made of moisture-absorbing cardboard.

Notes:

Panel dimensions: 240 x 70 cm (1.68 m²)



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
17708	20 mm	240	116293	Stainless steel	15 ST / 25 BUN

EXTERNAL RENDERING PRODUCT INFORMATION





GENERAL INFORMATION

- Various plaster profiles made of galvanized steel, aluminum with coating, stainless steel, plastic or also material combinations are used for external rendering.
- Galvanized steel profiles for external rendering either have an additional PVC coating in the profile head or are equipped with an increased zinc layer for increased corrosion protection and increased safety (marking "Z").
- We recommend the use of stainless-steel profiles for very exposed locations and facades exposed to heavy weather.
- When using pasty finishing plasters (silicate/silicone resin/dispersion plasters), preferably use profiles made of white aluminum or stainless steel. For wire corner beads, use only those made of galvanized steel with additional organic coating (APP/APPA) or stainless steel (APE). Only use plaster profiles and wire corner beads made of galvanized steel without organic coating in outdoor areas with PVC coating or additionally protect them with a quartz-filled, organically bound plaster primer (undiluted).
- Some galvanized profiles with PVC coating are manufactured with additional surface embossing for optimum plaster adhesion on the profile legs. Please note the "Power-Grip" icon.
- Galvanized profiles with PVC coating are also suitable for fine scratched plasters.
- In areas in contact with the ground and/or plinth areas with influences such as snow accumulation, exposure to road salt or heavy splash water, plaster profiles made of corrosion-resistant material (e.g. stainless steel) should be used.
- Cut metal profiles with hand shears. Never cut galvanized profiles with a cutting disc. Process stainless steel profiles only with stainless steel tools and cut with a cutting disc recommended for stainless steel. Cut PVC profiles to the required installation dimension using suitable PVC shears (e.g. Protektor profile shears).
- Remove any nails used for pre-fixing before rendering.
- Set the profiles with suitable mortar (no plaster or material containing plaster) and align them flush and plumb.
- The heads of the plastering gauges must not protrude; re-smoothing may be necessary.
- For internal plaster profiles, the profile edge should remain visible or be covered, depending on the specification (single-layer or two-layer plaster).
- Clean flush metal parts, e.g. profile heads and PVC parts immediately after plastering.
- Do not plaster over PVC coatings, clean immediately after plastering. If profile joints are required, push over PVC covers by approx. 10 cm as butt connector.
- Galvanized profiles with rough edges may be plastered over.

- All external rendering profiles without PVC edge must be completely covered with plaster so that the profile edge is no longer visible. The covering must be at least the grain thickness of the finishing plaster (preferably at least 3 mm).
- Elastic middle parts of expansion joint profiles and metal surfaces that remain visible must be masked off before plastering. The masking strip must be removed immediately after plastering.
- Store all profiles in a dry place! Also, store PVC profiles in a cool and frost-free place, horizontally and lying flat.

All standards and guidelines on the subject of plaster must be observed in their current version, in particular the following leaflet:

- Leaflet for the planning and application of metallic plaster profiles in external and internal areas from the European Association of Plaster Profile Manufacturers.
- Guideline "Façade plinth rendering / outdoor facilities" from the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF) and other associations
- Guideline "Metal Connections to Plaster, External Thermal Insulation and External Thermal Insulation Composite Systems" from the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF) and other associations
- Guideline "Connections to windows and roller shutters in plaster, external thermal insulation composite systems and drywall construction" from the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF), the Fachverband Glas, Fenster, Fassade Baden-Württemberg and the Bundesverband Rollladen + Sonnenschutz e. V.
- Leaflet "Formation of details with profiles and joint sealing tapes for external rendering and ETICS" from the Association for Insulation Systems, Plaster and Mortar (VDPM)
- "Processing Guideline for Plastering and Stop Profiles" by the Austrian Working Group for Plaster (ÖAP).

The product information as well as the additional information with the respective product illustrations in this catalogue and the further notes in our product data sheets and processing instructions on our homepage must be observed!

For the selection of metallic plaster profiles, please refer to the table for profile selection by mortar type, for the selection of plastering strips and plastering sealing strips, please refer to the corresponding selection tables by movement classes and areas of application in this catalogue, as well as the complete instructions for selection, processing and installation on our homepage.

Corner	bead for	exterior	render

Corner profile made of galvanised steel with PVC coating for interior and exterior plaster of 8 mm and thicker.

Colour: 10 - white

Item	number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
102	12	8 mm	250	100082	Galvanised steel, with PVC coating	15 STB / 90 BUN
102	25	8 mm	300	100084	Galvanised steel, with PVC coating	15 STB / 90 BUN

Corner bead for interior plaster and exterior render

Corner profile made of galvanised steel with thicker zinc coating for increased protection against corrosion for interior and exterior plaster of 10 mm and thicker.



(m	aster thickness nm)	Length	Order number	Material	Package/ Large pack
SALE 1047Z 10	0 mm	250	100559	Galvanised steel	25 STB / 60 BUN
	0 mm	300	100566	Galvanised steel	25 STB / 60 BUN

Corner bead for interior plaster and exterior render

Corner profile made of galvanised steel with thicker zinc coating for increased protection against corrosion, for interior and exterior plaster of 10 mm and thicker.

300

50 mm

Item n

108

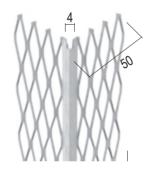
104

104

15 mm



15 STB / 48 BUN



l0 mm a	and thicker.					+++
number	Plaster thickness (mm)	Length	Leg length	Order number	Material	Package/ Large pack
85Z	10 mm	250	50 mm	100803	Galvanised steel	15 STB / 42 BUN
552	10 mm	300	50 mm	100811	Galvanised steel	15 STB / 42 BUN
45Z	12 mm	260	45 mm	113659	Galvanised steel	15 STB / 42 BUN
+32	12 mm	300	45 mm	113658	Galvanised steel	15 STB / 42 BUN
	15 mm	225	50 mm	108704	Galvanised steel	15 STB / 48 BUN
i3Z	15 mm	250	50 mm	100508	Galvanised steel	15 STB / 48 BUN
	15 mm	260	50 mm	103936	Galvanised steel	15 STB / 48 BUN
	15 mm	275	50 mm	100520	Galvanised steel	15 STB / 48 BUN

100530

Galvanised steel

Corner bead for exterior render

Plaster thickness (mm)

10 mm

10 mm

10 mm

10 mm

10 mm

14 mm

14 mm

14 mm

14 mm

Item number

1821

1824

Corner profile made of galvanised steel with PVC coating with a narrow removal edge for interior and exterior plaster of 10 mm and thicker.

Length

225

250

260

275

300

250

260

275

300

Material

Galvanised steel, with PVC coating

Order number

117729

117730

117731

117732

117733

117734

117735

117736

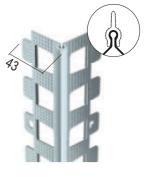
117737



Package/ Large pack

15 STB / 48 BUN

15 STB / 56 BUN



Corner bead for exterior render	Corner	bead	for ex	terior	render
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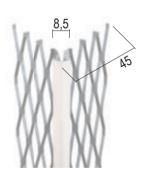
50 10 Corner profile made of galvanised steel Colour: 10 - white with PVC coating for various plaster thicknesses (a). In the reveal area additionally for different plaster thicknesses variable applicable. Plaster thickness (mm) Length Order number Material Package/ Large pack Item number 10 mm 250 100612 Galvanised steel, with PVC coating 15 STB / 88 BUN 1061 Galvanised steel, with PVC coating 15 STB / 88 BUN 10 mm 300 100625 1080 300 100774 Galvanised steel, with PVC coating 15 STB / 90 BUN 15 mm 1062 20 mm 300 100646 Galvanised steel, with PVC coating 15 STB / 64 BUN

Corner bead for exterior render

Corner profile made of galvanised steel with PVC coating for interior and exterior plaster of 10 mm and thicker.

Colour: 10 - white Rounding off radius: 3,5 mm

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	10 mm	225	105578	Galvanised steel, with PVC coating	15 STB / 42 BUN
1046	10 mm	250	102534	Galvanised steel, with PVC coating	15 STB / 42 BUN
	10 mm	300	102541	Galvanised steel, with PVC coating	15 STB / 42 BUN



Plaster thickness (mm)

10 mm

10 mm

10 mm

Item number

1020

Corner bead for exterior plaster

Corner profile made of galvanised steel with PVC coating for interior and exterior plaster of 10 mm and thicker.

Length

225

250

300

Order number

117718

117719

117722

Material

Colour: 10 - white Rounding off radius: 4,25 mm

Galvanised steel, with PVC coating

Galvanised steel, with PVC coating

Galvanised steel, with PVC coating

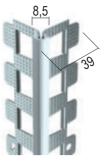


Package/ Large pack

15 STB / 56 BUN

15 STB / 56 BUN

15 STB / 56 BUN



	rofile made of § or interior and ker.					
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1086	12 mm	300	100829	Galvanised steel, with PVC coating	15 STB / 35 BUN	
Corner	bead for i	nterio	or plaster	r and exterior render		
thicker zi against c	rofile made of g inc coating for orrosion, for ir and thicker.	increas	ed protectio	n Stainless steel version: 222		4

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	12 mm	225	117695	Galvanised steel	15 STB / 72 BUN
1012Z	12 mm	250	117696	Galvanised steel	15 STB / 72 BUN
10122	12 mm	275	117697	Galvanised steel	15 STB / 72 BUN
	12 mm	300	117698	Galvanised steel	15 STB / 72 BUN

Material

Galvanised steel

Galvanised steel

Corner bead for interior plaster and exterior render

Length

250

300

Order number

100089

100093

Corner profile made of galvanised steel with thicker zinc coating for increased protection against corrosion, for interior and exterior plaster of 14 mm and thicker.

> Plaster thickness (mm)

14 mm

14 mm

Item number

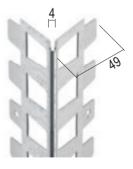
1024Z



Package/ Large pack

15 STB / 40 BUN

15 STB / 40 BUN



Corner bead for exterior render

Corner profile made of galvanised steel with PVC coating for interior and exterior plaster of 14 mm and thicker.

Colour: 10 - white Rounding off radius: 4 mm

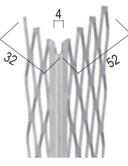


Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
14 mm	200	117705	Galvanised steel, with PVC coating	15 STB / 56 BUN
14 mm	225	117706	Galvanised steel, with PVC coating	15 STB / 56 BUN
14 mm	250	117707	Galvanised steel, with PVC coating	15 STB / 56 BUN
14 mm	260	117708	Galvanised steel, with PVC coating	15 STB / 56 BUN
14 mm	275	117709	Galvanised steel, with PVC coating	15 STB / 56 BUN
14 mm	300	117710	Galvanised steel, with PVC coating	15 STB / 56 BUN
	14 mm 14 mm 14 mm 14 mm 14 mm	(mm) Provide 14 mm 200 14 mm 225 14 mm 250 14 mm 260 14 mm 260 14 mm 260	(mm)Instant14 mm20011770514 mm25011770614 mm25011770714 mm26011770814 mm275117709	(mm)Image: Constraint of the constraint o



Corner profile with uneven flanges, made of galvanised steel with thicker zinc coating for increased protection against corrosion, for interior and exterior plaster of 15 mm and thicker.





	Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	A XIIIXA
SALE	1039Z	15 mm	260	100474	Galvanised steel	15 STB / 64 BUN	

Corner bead for exterior render

Corner profile made of galvanised steel with PVC coating for interior and exterior plaster of 15 mm and thicker.

Colour: 10 - white Rounding off radius: 3,5 mm

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1028	15 mm	250	100384	Galvanised steel, with PVC coating	15 STB / 42 BUN
1028	15 mm	300	100400	Galvanised steel, with PVC coating	15 STB / 42 BUN

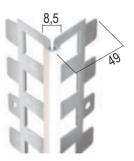


Corner profile made of galvanised steel with PVC coating for interior and exterior plaster of 20 mm and thicker.

Colour: 10 - white Rounding off radius: 4,25 mm Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1014	20 mm	250	100541	Galvanised steel, with PVC coating	15 STB / 42 BUN
1014	20 mm	300	100552	Galvanised steel, with PVC coating	15 STB / 42 BUN



PLASTER/RENDER STOPS

Stop profile for exterior render

Sliding joint profile made of galvanised steel with PVC coating for exterior plaster of 10 mm and thicker.

Colour: 10 - white

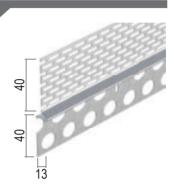
Notes: Only to be installed vertically on damp or wet surfaces as well as exposed building elements.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1224	10 mm	250	107487	Galvanised steel, with PVC coating	25 STB / 50 BUN
1224	10 mm	300	107488	Galvanised steel, with PVC coating	25 STB / 50 BUN
1223	14 mm	250	107380	Galvanised steel, with PVC coating	25 STB / 49 BUN
1225	14 mm	300	107381	Galvanised steel, with PVC coating	25 STB / 49 BUN
1222	20 mm	250	107471	Galvanised steel, with PVC coating	25 STB / 42 BUN
	20 mm	300	107472	Galvanised steel, with PVC coating	25 STB / 42 BUN



Stop profile roof for exterior render

Stop profiles made of galvanised steel provide a fix against roof planking between the rafters and provide DIN-conform roof ventilation. Notes: Ventilation cross section: 207 cm²/lfm. Ventilation area: 207 cm²/lfm.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1241	13 mm	250	100972	Galvanised steel	20 STB / 84 BUN
1242	23 mm	250	100973	Galvanised steel	20 STB / 91 BUN

BASE PROFILES

Base profile made of galvanised steel with PVC coating for exterior plaster of 10 mm and thicker.

Colour: 10 - white Angular position: 110°

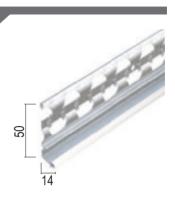




Base profile made of galvanised steel with PVC coating for exterior plaster of 14 mm and thicker.

Colour: 10 - white Angular position: 110°

Item number	Plaster thickness	Length	Order number	Material	Package/
item number	(mm)	Length	order number	material	Large pack
1225	14 mm	250	107402	Galvanised steel, with PVC coating	25 STB / 49 BUN
1225	14 mm	300	107403	Galvanised steel, with PVC coating	25 STB / 49 BUN

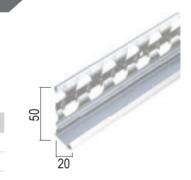


10

Base stop profile for exterior render

Base profile made of galvanised steel with PVC coating for exterior plaster of 20 mm and thicker.

Colour: 10 - white **Angular position:** 110°



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1229	20 mm	250	107545	Galvanised steel, with PVC coating	25 STB / 40 BUN
1229	20 mm	300	107546	Galvanised steel, with PVC coating	25 STB / 40 BUN

CONNECTING PROFILE NOPPENBAHNPROFILE

Dimpled sheet profile Universal - Base profile - Alu

Dimpled sheet profile universal - Base profile made of aluminium, coated in two colours, anthracite and white. Also available as a Set 90531 bzw. 90535.

Item number	Length	Order number	Material	Package/ Large pack
90527	250	114203	Aluminium	10 STB / 50 BUN

Dimpled sheet universel - Cover profile

Dimpled sheet profile universal - Cover profile made of rigid PVC in anthracite and white. Also available as a Set 90531 bzw. 90535.

62	16

16

Item number	Length	Order number	Material	Colour	Package/ Large pack
37527	250	114201	PVC	10 - white	10 STB / 40 KAR
51521	250	114202	PVC	91 - anthracite	10 STB / 40 KAR

Dimpled sheet profile universal - Set white

Dimpled membrane profile universal set white consisting of: 4 basic profiles of 250 cm each made of aluminum (90527) and 4 cover profiles of 250 cm each made of PVC (37527), sufficient for 10 m dimpled membrane cover. **Colour:** 10 - white **Notes:** Profile combination for 10 meters dimpled sheet.



Item number	Length	Order number	Material	Package/ Large pack
90531	250	115585		1 ST / 49 KAR

Dimpled sheet profile universal - Set Anthracite

Dimpled membrane profile universal - set anthracite for 10 m dimpled membrane cover, consisting of: 4 basic profiles of 250 cm each made of aluminum (90527) and 4 cover profiles of 250 cm each made of PVC (37527). **Colour:** 91 - anthracite **Notes:** Profile combination for 10 meters dimpled sheet.



ltem number	Length	Order number	Material	Package/ Large pack
90535	250	115584		1 ST / 49 KAR

CONNECTING PROFILE NOPPENBAHNPROFILE

Dimpled sheet profile

Convoluted sheet/overhang profile made of stainless steel for interior and exterior plastering from 14 mm.

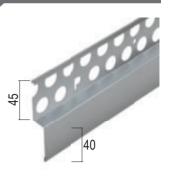
For the horizontal transition from the protective layer (dimpled membrane, drainage mat, etc.) to the base area. Also suitable for vertical and horizontal use as an expansion joint/overhang profile.

Movement absorption tension/compression: +/-10 mm

Notes:

Liability for coating adhesion on stainless steel profiles is expressly excluded.





Item number	Plaster thickness	Length	Order number	Material	Package/
	(mm)	Lungui	oraci namber	materiat	Large pack
2768	14 mm	250	115283	Stainless steel	10 STB / 100 BUN

CONNECTING PROFILE DEHNUNGSFUGEN-/ ÜBERHANGPROFILE

Expansion joint profile for interior and exterior render

Expansion joint/overhang profile made of stainless steel for interior and exterior plastering from 14 mm.

Suitable for vertical and horizontal use.

Movement absorption tension/compression: +/-10 mm

Notes:

See data sheet for possible profile combinations. Liability for coating adhesion on stainless steel profiles is expressly excluded.

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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2297	14 mm	250	114955	Stainless steel	25 STB / 100 BUN
2299	20 mm	250	114956	Stainless steel	25 STB / 100 BUN

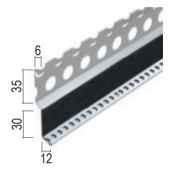
Metal sheet connecting profile for exterior render

Plasterable metal connection profile made of stainless steel for exterior plaster of 18 mm and thicker.

Notes:

An additional reinforced plaster layer on the base render is recommended

to increase the stability of the plaster layer.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
2765	18 mm	250	117190	Stainless steel	10 STB / 49 BUN	

Metal sheet connecting profile for exterior render

Metal connection profile made of galvanised steel with PVC coating for exterior plaster of 20 mm and thicker.

Colour: 10 - white **Notes:** Suited for sheet thicknesses of approx. 0.8 -1.0 mm.

Item number	Plaster thickness	Length	Order number	Material	De alta era /
item number	(mm)	Length	Order number	Material	Package/ Large pack
1765	20 mm	250	113726	Galvanised steel, with PVC coating	10 STB / 80 BUN

Material

Stainless steel

Stainless steel



Connecting profile for plaster and ceramic

Order number

114417

114418

Connecting profile made of stainless steel with a nosing of 20 mm for the horizontal transition of plaster surfaces to surfaces with ceramic coverings.

Length

250

250

Item numbe

2293

2295

Notes:

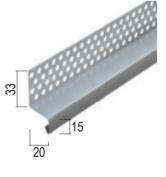
Liability for coating adhesion on stainless steel profiles is expressly excluded.

Package/ Large pack

10 STB / 80 BUN

10 STB / 80 BUN

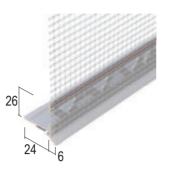




CONNECTING PROFILE AUFSTECKPROFILE

Connecting profile to shutter blind box to plug on, with mesh

Self-sticking connection profile of PVC with sewn alkaliresistant, coarse-meshed glass fibre mesh for plaster and WDVS, for producing connectors on roller shutter boxes with drip edge. For putting on to the border of the roller shutter box apron, additionally with self-sticking foam tape, close-celled, for optional glue mounting on thinner sheets. Colour: 10 - white Fabric dimension: 100 mm Mesh size: 7 x 7 mm Grammage: 160 g/m² Notes: One-sided mesh-overhang of 10 cm at the end of the rod.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37946	6 mm	250	114676	Rigid PVC with glass fibre mesh	25 STB / 13 KAR

Connecting profile to shutter/venetian blind box with mesh

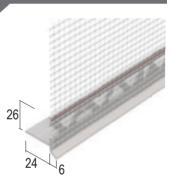
Self-sticking connection profile of PVC with sewn alkaliresistant, coarse-meshed glass fibre mesh for plaster and WDVS, for producing connectors on roller shutter boxes with drip edge. For putting on to the border of the roller shutter box apron, additionally with self-sticking foam tape, close-celled, for optional glue mounting on thinner sheets. Colour: 10 - white Fabric dimension: 100 mm Mesh size: 7 x 7 mm Grammage: 160 g/m² Notes: One-sided mesh-overhang of 10 cm at the end of the rod.

	3424	acres	2002	998
	383	333	223	
	222			
	383			32
	- 200		1	/
26			/	
1	39	/		
	1			
24	6			

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37428	6 mm	250	114675	Rigid PVC with glass fibre mesh	25 STB / 13 KAR

Connecting profile to shutter/venetian blind box with mesh

Connection profile of PVC with sewn alkaliresistant, coarse-meshed glass fibre mesh for plaster and WDVS, for producing connectors on roller shutter boxes with drip edge. For putting on to the border of the roller shutter box apron. Colour: 10 - white Fabric dimension: 100 mm Mesh size: 7 x 7 mm Grammage: 160 g/m² Notes: One-sided mesh-overhang of 10 cm at the end of the rod.



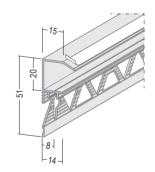
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37429	6 mm	250	115769	Rigid PVC with glass fibre mesh	25 STB / 13 KAR

Attica profile for exterior render

White PVC stop profile for plaster thicknesses of 14 mm and greater. For all types of plaster and mortar. With a sealing edge to create precise flush and aligned on the edges of buildings.

Notes:

Visible side in white, wings in grey.



	Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
NEW	37214	14 mm	250	119310	Hard PVC	25 STB / 20 KAR

Item number

1240

1225

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Sliding joint profile for exterior render

Sliding joint profile made of galvanised steel with PVC coating for interior and exterior plaster of 14 mm and thicker.

Length

300

250

300

Plaster thickness (mm)

14 mm

14 mm

14 mm

Order number

107608

107402

107403

Material

Colour: 10 - white

Galvanised steel, with PVC coating

Galvanised steel, with PVC coating

Galvanised steel, with PVC coating

Notes: The sliding joint profile is comprised of lower component 1240 and the upper base profile 1225.

> Package/ Large pack

25 STB / 40 BUN

25 STB / 49 BUN

25 STB / 49 BUN



14

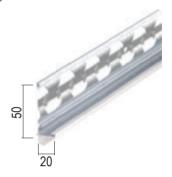
Sliding joint profile for exterior render

Sliding joint profile made of galvanised steel with PVC coating for interior and exterior plaster of 20 mm and thicker.

Colour: 10 - white

Notes: The sliding joint profile is comprised of lower component 1226 and the upper base profile 1229.

	Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
SALE	1226	20 mm	300	107470	Galvanised steel, with PVC coating	25 STB / 56 BUN
	1229	20 mm	250	107545	Galvanised steel, with PVC coating	25 STB / 40 BUN
	1229	20 mm	300	107546	Galvanised steel, with PVC coating	25 STB / 40 BUN



DESIGN PROFILES



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9295	20 mm	250	102143	Aluminium, with basic coating	20 STB / 40 BUN

WIRED CORNER BEAD

Wired corner bead for interior plaster (IP)

Wire alignment bracket made of galvanised steel for interior and exterior plaster of 10 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1156	10 mm	250	108933	Galvanised steel	40 STB / 48 KAR
1150	10 mm	295	102031	Galvanised steel	40 STB / 48 KAR

Wired corner bead for interior and exterior plaster (AP)

Wire alignment bracket made of galvanised steel for interior and exterior plaster of 15 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	15 mm	260	115426	Galvanised steel	40 STB / 56 KAR
11511	15 mm	275	115502	Galvanised steel	40 STB / 56 KAR
	15 mm	295	115427	Galvanised steel	40 STB / 56 KAR

Wired corner bead for interior and exterior plaster (APP)

Wire alignment bracket made of galvanised steel with white basecoat polyester coating for interior and exterior plaster of 15 mm and thicker. Colour: 10 - white

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
11571	15 mm	260	116290	Galvanised steel, with white basic coating	40 STB / 56 KAR
115/1	15 mm	295	116048	Galvanised steel, with white basic coating	40 STB / 56 KAR

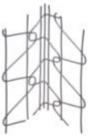
Wired corner bead for interior and exterior plaster (APS)

Wire alignment bracket made of galvanised steel for interior and exterior plaster of 15 mm and thicker. **Notes:** Ideally suited for coarse-grained plaster when applying only two longitudinal wires.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	15 mm	260	115424	Galvanised steel	40 STB / 56 KAR
11541	15 mm	275	115503	Galvanised steel	40 STB / 56 KAR
	15 mm	295	115425	Galvanised steel	40 STB / 56 KAR







WIRED CORNER BEAD

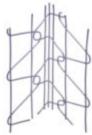
Angle de redressement de fil pour extérieurs (APE)

Stainless steel wire alignment bracket for interior and exterior plasters of 15 mm and thicker.

Notes:

Ideally suited for coarse-grained base plaster. Improved corrosion protection. **Processing instructions:** Ideally suited for coarse-grained base plaster.

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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
11521	15 mm	295	115513	Stainless steel	40 STB / 56 KAR

Angle de redressement de fil pour extérieurs (APA)

Wire alignment bracket made of galvanised steel for interior and exterior plaster of 15 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	15 mm	260	115514	Galvanised steel	40 STB / 56 KAR
11531	15 mm	275	115515	Galvanised steel	40 STB / 56 KAR
	15 mm	295	115516	Galvanised steel	40 STB / 56 KAR

Wired corner bead for interior and exterior plaster (APPA)

Wire alignment bracket made of galvanised steel with white basecoat for interior and exterior plaster of 15 mm and thicker. Colour: 10 - white

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
11551	15 mm	295	116047	Galvanised steel, with white basic coating	40 STB / 56 KAR

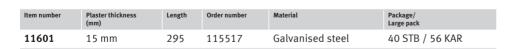
Wired corner bead for interior and exterior plaster (APR)

Wire alignment bracket made of galvanised steel specially designed for rounded edges on interior and exterior plaster of 15 mm and thicker.

Notes:

Speziell entwickelt für Schulen und Kindergärten. Erfüllt die Richtlinien und Anforderungen der gesetzlichen Unfallverhütungsvorschriften (siehe Technik-Information).







WIRED CORNER BEAD

Wired corner bead for interior and exterior plaster (APB)

Wire alignment bracket made of galvanised steel for arched constructions with interior and exterior plaster of 15 mm and thicker.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
11581	15 mm	295	115518	Galvanised steel	40 STB / 56 KAR

Wired corner bead for interior and exterior plaster (APK)

Wire alignment bracket made of galvanised steel with PVC edge for interior and exterior plaster of 15 mm and thicker. **Colour:** 10 - white **Notes:** Ideally suited for sgraffito.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1161	15 mm	295	102045	Galvanised steel, with PVC coating	25 STB / 30 KAR

Wired corner bead for interior and exterior plaster (APBK)

Wire alignment bracket made of galvanised steel with PVC edge for arched constructions with interior and exterior plaster of 15 mm and thicker. **Colour:** 10 - white **Notes:** Ideally suited for sgraffito.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1159	15 mm	295	102038	Galvanised steel, with PVC coating	25 STB / 30 KAR

WET ROOMS PRODUCT INFORMATION





GENERAL INFORMATION

- Wet rooms include domestic bathrooms, shower facilities, swimming pools, production areas, commercially used areas, including kitchens, etc. in which plaster and profiles are exposed to increased moisture. Only profiles with increased corrosion protection or made of corrosion-resistant material may be used there.
- In DIN 18534, waterproofing of interiors, a distinction is made in Part 1 between different water impact classes:
 - ► W0-I low water impact
 - W1-I moderate water impact
 - ► W2-I high water impact
 - ► W3-I -very high water impact
- Our plaster profiles are therefore marked in this product area according to their suitability for these water impact classes:
- ► For rooms with water impact classes W0-I to W2-I, plaster profiles made of aluminum with a white base coat can be used.
- For rooms with water impact class W3-I, plaster profiles made of stainless steel must be used. Those can therefore be used for all water impact classes from W0-I to W3-I, provided that the profiles are covered by plaster, tiles or paint (exposed profiles require special care, see product information).
- Plaster profiles made of galvanized steel may only be used in Wet rooms if they are removed again after completion of the plastering.
- Cut metal profiles with hand shears. Never cut galvanized profiles with a cutting disc. Only process stainless steel profiles with rustproof tools and cut them with a cutting disc recommended for stainless steel.
- Remove any nails used for pre-fixing before plastering.
- In Wet rooms, attach the profiles with especially suitable mortar or with the plaster mortar to be used and align them flush and plumb.
- The heads of the plastering gauges must not protrude; resmoothing may be necessary.

- The profile edge should remain visible or be covered, depending on the specification (single-layer or two-layer plaster).
- Clean flush metal parts, e.g. profile heads and PVC parts immediately after plastering.
- Ensure good ventilation after plastering.
- Store profiles in a dry place!

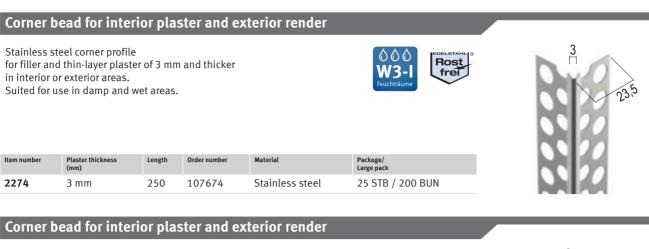
All standards and guidelines on the subject of plastering must be observed in their current version, in particular the following leaflets:

- Leaflet for the planning and application of metallic plaster profiles in external and internal areas from the European Association of Plaster Profile Manufacturers.
- Merkblatt Leaflet on plaster and drywall construction in Wet rooms with cladding made of ceramic tiles and boards or natural stone from the Finishing Division of the Central Association of the German Building Trade.

The product information as well as the additional information with the respective product illustrations in this catalogue and the further notes in our product data sheets and processing instructions on our homepage must be observed!



EDGE PROFILES CORROSION PROTECTION



Aluminium corner profile with white base coating for thin-layer plaster of 6 mm and thicker in interior or exterior areas. Colour: 10 - white Galvanised steel version : 1084

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					Feuchträume
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
9104	6 mm	250	107166	Aluminium, with basic coating	25 STB / 88 BUN
9104	6 mm	300	107168	Aluminium, with basic coating	25 STB / 88 BUN

Corner bead for interior plaster and exterior render

Aluminium corner profile with white base coat for interior and exterior plaster of 8 mm and thicker. Colour: 10 - white Galvanised steel version : 1026

					W2-I Feuchträume
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	8 mm	260	108705	Aluminium, with basic coating	25 STB / 56 BUN
9100	8 mm	275	112171	Aluminium, with basic coating	25 STB / 56 BUN
	8 mm	300	108706	Aluminium, with basic coating	25 STB / 56 BUN

Corner bead for interior plaster and exterior render

Length

260

Order number

108395

Material

Stainless steel

Stainless steel corner profile for interior and exterior plasters of 8 mm and thicker. Suited for use in damp and wet areas.

> Plaster thickness (mm)

8 mm

Item number

2215

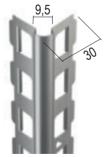
Rounding off radius: 4,75 mm Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.

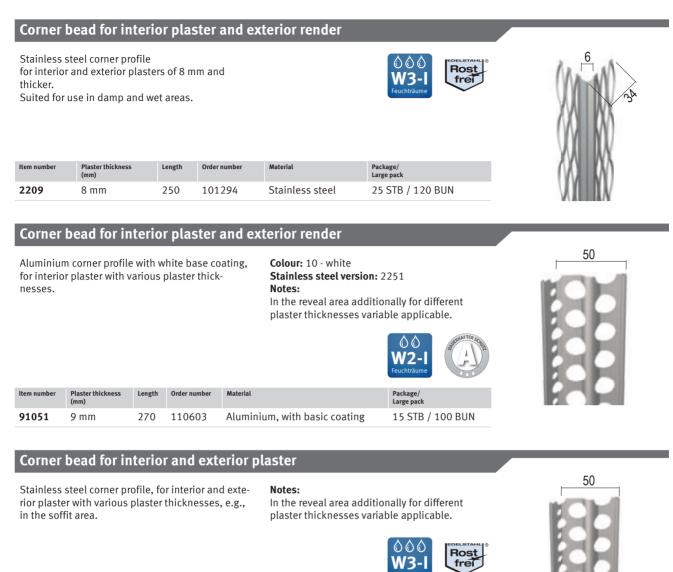
> Package/ Large pack

25 STB / 66 BUN





EDGE PROFILES CORROSION PROTECTION



Item number Plaster thickness Length Order number Material Package/
(mm) Large pack
2251 9 mm 300 101369 Stainless steel 15 STB / 88 BUN

Corner bead for interior and exterior plaster

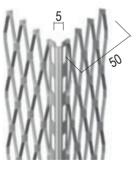
Stainless steel corner profile for interior and exterior plasters of 10 mm and thicker.

Suited for use in damp and wet areas.

Rounding off radius: 2,5 mm Notes:

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
7476	10 mm	300	102499	Stainless steel	25 STB / 36 KAR

EDGE PROFILES CORROSION PROTECTION

Corner bead for interior plaster and exterior render

Stainless steel corner profile for interior and exterior plasters of 10 mm and thicker. Suited for use in damp and wet areas.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	10 mm	250	101324	Stainless steel	25 STB / 66 BUN
2218	10 mm	260	107749	Stainless steel	25 STB / 66 BUN
	10 mm	300	103034	Stainless steel	25 STB / 66 BUN

Corner bead for interior plaster and exterior render

Aluminium corner profile with white base coating for interior and exterior plaster of 10 mm and thicker.



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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
91081	10 mm	260	108707	Aluminium, with basic coating	20 STB / 24 KAR
91001	10 mm	300	106507	Aluminium, with basic coating	20 STB / 24 KAR

Corner bead for interior plaster and exterior render

Aluminium corner profile with white base coat for interior and exterior plaster of 10 mm and thicker.

Plaster thickness (mm)

10 mm

Item number

9571

Colour: 10 - white Rounding off radius: 12,5 mm Notes: Specially developed for schools and kinder-

gartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.



Order number Material Package/ Large pack 106562 15 STB / 30 KAR

Colour: 10 - white

Aluminium, with basic coating

Corner bead for interior plaster and exterior render

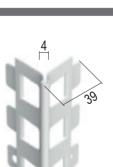
Aluminium corner profile with white base coating for interior and exterior plaster of 12 mm and thicker.

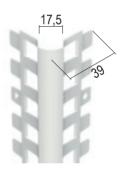
Length

260



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	12 mm	225	108643	Aluminium, with basic coating	15 STB / 72 BUN
9112	12 mm	260	107282	Aluminium, with basic coating	15 STB / 72 BUN
9112	12 mm	275	112172	Aluminium, with basic coating	15 STB / 72 BUN
	12 mm	300	107179	Aluminium, with basic coating	15 STB / 72 BUN
9134	14 mm	300	107066	Aluminium, with basic coating	15 STB / 42 BUN





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EDGE PROFILES CORROSION PROTECTION

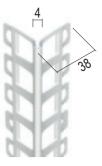
Corner bead for interior plaster and exterior render

Notes:

Edge profile made of aluminium with white priming coat, for interior and exterior plaster from 12 mm.

Optimized hole pattern as well as optimized perforation of the profile head.



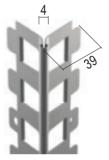


Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
	12 mm	260	114497	Aluminium, with basic coating	15 STB / 72 BUN
9113	12 mm	275	117236	Aluminium, with basic coating	15 STB / 72 BUN
	12 mm	300	114499	Aluminium, with basic coating	15 STB / 72 BUN

Corner bead for interior plaster and exterior render

Stainless steel corner profile for interior and exterior plasters of 12 mm and thicker. Suited for use in damp and wet areas.





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2212	12 mm	300	105875	Stainless steel	15 STB / 72 BUN

Corner bead for interior plaster and exterior render

Length

250

300

300

113769

113768

102500

Corner protection beads for interior plaster can be used in damp or wet rooms, or for exterior plaster.

Plaster thickness (mm)

15 mm

15 mm

20 mm

Item number

7478

7483

Rounding off radius: 2,5 mm Notes:

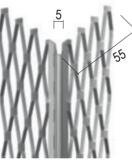
Stainless steel

Specially developed for schools and kindergartens. Satisfies the german guidelines and requirements of the statutory accident prevention regulations. See technical information.





25 STB / 24 KAR



Depth gauge profile for interior plaster

Stainless steel plaster depth gauge profile for interior plasters of 6 mm and thicker.

000 W3-I Feuchträume	
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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2206	6 mm	260	111975	Stainless steel	50 STB / 100 BUN
2200	6 mm	300	111976	Stainless steel	50 STB / 100 BUN
2205	10 mm	260	111973	Stainless steel	50 STB / 64 BUN
2203	10 mm	300	111974	Stainless steel	50 STB / 64 BUN

Depth gauge profile for interior plaster

Aluminium depth gauge profile with white base coating for interior plaster of 6 mm and thicker.

Colour: 10 - white Stainless steel version: 2206

					W2-I Feuchträume
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
9003	6 mm	260	111977	Aluminium, with basic coating	50 STB / 100 BUN
9005	6 mm	300	111978	Aluminium, with basic coating	50 STB / 100 BUN
	10 mm	260	111979	Aluminium, with basic coating	50 STB / 64 BUN
9005	10 mm	275	111980	Aluminium, with basic coating	50 STB / 64 BUN
	10 mm	300	111981	Aluminium, with basic coating	50 STB / 64 BUN



Depth gauge profile for interior pl	laster
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Aluminium depth gauge profile with white base coating for interior plaster of 8 mm and thicker.

Colour: 10 - white Stainless steel version: 2208



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Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
9008	8 mm	260	111994	Aluminium, with basic coating	50 STB / 100 BUN
7008	8 mm	275	112166	Aluminium, with basic coating	50 STB / 100 BUN

Material

Stainless steel

Depth gauge profile for interior plaster

Length

260

Order number

111993

Stainless steel plaster depth gauge profile for interior plasters of 8 mm and thicker.

Plaster thickness (mm)

8 mm

Item number

2208

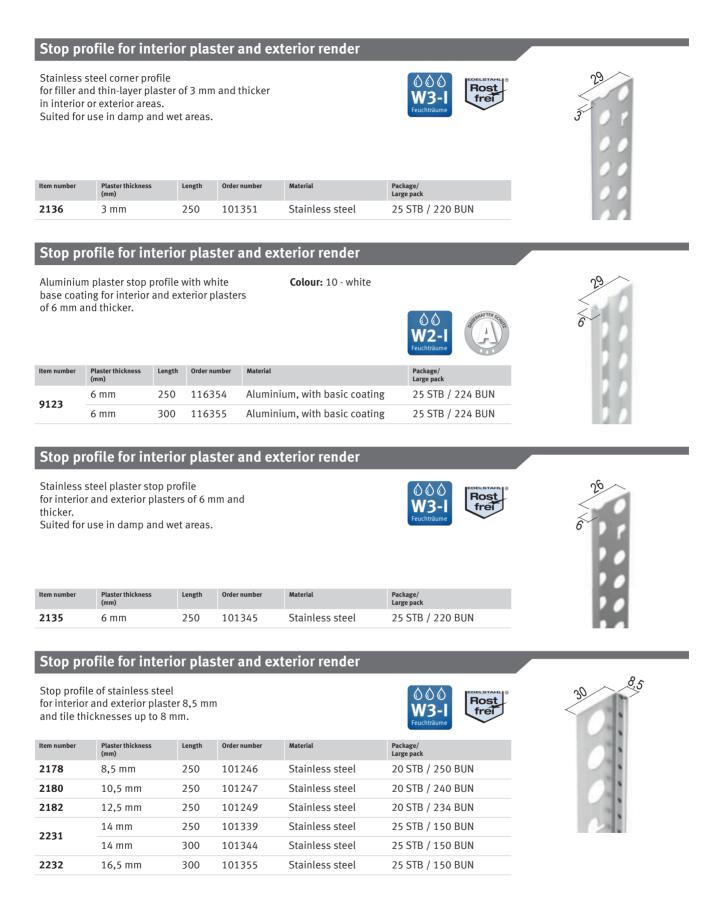


Package/ Large pack

50 STB / 100 BUN



PLASTER STOP CORROSION PROTECTION



PLASTER STOP CORROSION PROTECTION

Stop profile for interior plaster and exterior render

Aluminium plaster stop profile with white base coating for interior and exterior plasters of 10 mm and thicker. **Colour:** 10 - white **Stainless steel version:** 2178



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
0111	10 mm	250	107584	Aluminium, with basic coating	25 STB / 144 BUN
9111	10 mm	300	108637	Aluminium, with basic coating	25 STB / 144 BUN
9110	14 mm	250	107366	Aluminium, with basic coating	25 STB / 120 BUN

Stop profile for interior plaster and exterior render

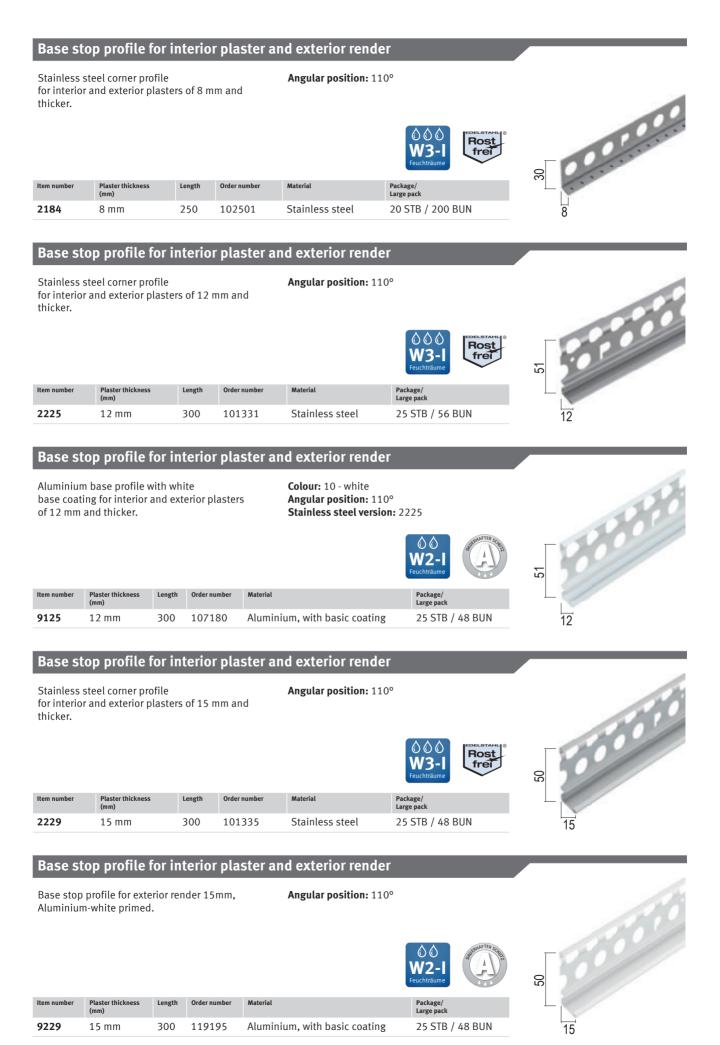
Stainless steel plaster stop profile for interior and exterior plasters of 20 mm and thicker and tile thicknesses up to 19.5 mm. Angular position: 100°





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2233	20 mm	300	101363	Stainless steel	25 STB / 120 BUN

BASE PROFILES CORROSION PROTECTION



BASE PROFILES CORROSION PROTECTION



Y-Corner bead for interior plaster and exterior render

PVC corner profile for plaster thicknesses of 6 mm and greater. For all types of plaster and mortar. With a sealing edge to create precise flush and aligned on the edges of buildings.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
38406	6 mm	260	118548	Hard PVC	20 STB / 15 KAR
38400	6 mm	300	117890	Hard PVC	20 STB / 15 KAR
38408	8 mm	260	118549	Hard PVC	20 STB / 15 KAR
	8 mm	300	117893	Hard PVC	20 STB / 15 KAR



PVC corner profile for plaster thicknesses of 6 mm and greater. For all types of plaster and mortar. With a sealing edge to create precise flush and aligned on the edges of buildings.

Colour: 10 - white Notes: Nose in white, wings in grey.

Colour: 10 - white

Material

Hard PVC

Hard PVC

Hard PVC

Hard PVC

Package/ Large pack

20 STB / 15 KAR

Colour: 10 - white



	Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
NEW	37406	6 mm	260	118545	Hard PVC	20 STB / 15 KAR
	57400	6 mm	300	117869	Hard PVC	20 STB / 15 KAR
NEW	37408	8 mm	260	118546	Hard PVC	20 STB / 15 KAR
	57408	8 mm	300	117872	Hard PVC	20 STB / 15 KAR

Order number

118550

117895

118551

117897

Y-Corner bead for interior plaster and exterior render

Length

260

300

260

300

PVC corner profile for plaster thicknesses of 10 mm and greater. For all types of plaster and mortar. With a sealing edge to create precise flush and aligned on the edges of buildings.

Plaster thickness (mm)

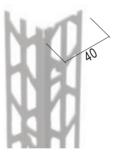
10 mm

10 mm

14 mm

14 mm





NEW

Item number

38410

38414

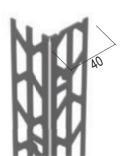
Y-Corner bead for interior and exterior plater

PVC corner profile for plaster thicknesses of 10 mm and greater. For all types of plaster and mortar. With a sealing edge to create precise flush and aligned on the edges of buildings.

Colour: 10 - white Notes: Nose in white, wings in grey. Other colors on request.







NEW

NEW

Y-Corner bead for interior plaster and exterior render

Asymmetrical PVC corner profile for plaster thicknesses of 10 mm and greater. For all types of plaster and mortar. With a sealing edge to create precise flush and aligned on the edges of buildings. Colour: 10 - white

Material

Hard PVC

Hard PVC

Hard PVC

Hard PVC

Package/ Large pack

20 STB / 15 KAR



6)6

 Item number
 Plaster thickness (mm)
 Length

 38510
 10 mm
 260

 10 mm
 300

 38514
 14 mm
 260

14 mm 300 117901

Stop profile for interior and exterior render

Plaster stop profile made of PVC for interior and exterior plaster from 3 mm.

Colour: 10 - white

					Feuchträume
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37921	3 mm	250	115445	Hard PVC	50 STB / 64 KAR
37922	6 mm	250	116015	Hard PVC	50 STB / 64 KAR
37923	8 mm	250	116016	Hard PVC	50 STB / 64 KAR
37924	10 mm	250	116017	Hard PVC	50 STB / 64 KAR
37925	14 mm	250	116018	Hard PVC	50 STB / 64 KAR

Order number

118552

117899

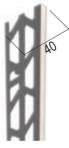
118553

Stop profile for interior plaster and exterior render

White PVC stop profile for plaster thicknesses of 6 mm and greater. For all types of plaster and mortar. For creating precise flush and aligned on the edges of buildings.

Colour: 10 - white **Notes:** Visible side in white, wings in grey.





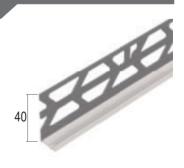
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37420	6 mm	250	117882	Hard PVC	25 STB / 64 KAR
37422	10 mm	250	117884	Hard PVC	25 STB / 64 KAR
37424	14 mm	250	117886	Hard PVC	25 STB / 64 KAR

Base stop profile for interior plaster and exterior render

White PVC base profile for plaster thicknesses of 6,0 mm and greater. For all types of plaster and mortar. With an inside angle of 110°. For creating precise flush and aligned on the edges of buildings.

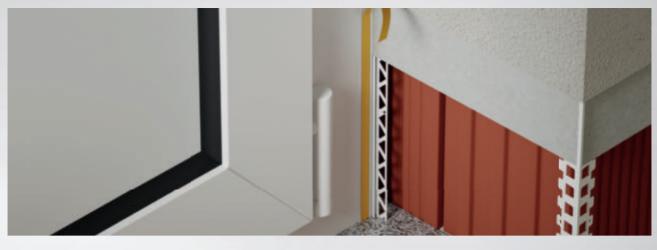
Colour: 10 - white Angular position: 110° Notes: Visible side in white, wings in grey.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37430	6 mm	250	117883	Hard PVC	25 STB / 64 KAR
37432	10 mm	250	117887	Hard PVC	25 STB / 64 KAR
37434	14 mm	250	117888	Hard PVC	25 STB / 64 KAR



SOFFIT CONNECTION PROFILES PRODUCT INFORMATION





GENERAL INFORMATION

- Protektor offers plastering beads and plaster sealing beads in various designs for a secure, durable and visually clean connection of windows, doors and other components to plaster and external thermal insulation composite systems. They fulfil the function of a pulling aid for the plaster, sealing the connection and absorbing movements.
- They consist of a PVC profile body, a tear-off adhesive flap (tear-off flap) and a self-adhesive, closed-cell foam tape. Protektor plastering strips have a U-shaped profile body to accommodate the plastering system. Protektor plaster sealing strips also have a plaster leg for optimum plaster adhesion and, especially for use in thermal insulation composite systems, an additional strip of alkali-resistant glass fibre fabric (in accordance with ETAG 004).
- All Protektor plastering strips and plaster sealing strips are tested and classified in the movement classes in accordance with the VDPM data sheet and the SAF guideline (see below). Corresponding test certificates are available at www.protektor.de.
- The selection of suitable Protektor plastering beads or plaster sealing beads for thermal insulation composite systems, exterior and interior plasters depends on the installation situation and size of windows and doors as well as the required movement class in the connection area in order to permanently ensure the required protection against driving rain. The selection tables on the following two pages allow for easy product selection.
- When connecting to roller shutter guide rails, ensure that the rail itself is sufficiently fixed and secured. We generally recommend our Protektor ProLine membrane plaster sealing strips. Plastering strips without plaster legs are generally not suitable as connections on roller shutter guide rails
- Cut PVC profiles to the required installation dimensions using suitable PVC scissors (e.g. Protektor profile scissors).
- Plastering strips/plaster sealing strips with self-adhesive foam tape are glued plumb and level to the substrate and pressed down firmly. The bonding area must generally be dry, clean, free of frost, dust and grease and sufficiently load-bearing. A bonding test must always be carried out to assess the suitability of the adhesive.
- Extending plastering strips without plaster legs by butting is not permitted. When butt-joining plaster sealing strips (with plaster legs), the joint must generally be positioned in the upper third of the reveal. Profile and mitre joints must be backed with Compriband.
- To make it easier to remove the tear-off strip later, it is recommended to remove it approx. 1 to 2 cm wide in the area of the connection before setting the plastering bead or plaster sealing bead.

- The permissible air and component temperature during application is between +5°C and +40°C.
- Existing plaster strips must be completely backfilled and covered. Do not plaster or paint over the visible PVC strip, clean immediately after plastering.
- The tear-off adhesive flap for attaching a protective film should only be removed after the final coat has been applied.
- Store all profiles in a dry place! PVC profiles should also be stored in a cool, frost-free, horizontal and flat place.

The regulations, recommendations and system approvals of the render and system manufacturers and the other trades involved in the construction work must always be observed. In addition, all standards and guidelines on the subject of rendering and ETICS in their current version must be observed, in particular DIN 55699, Ö-Norm B6400 and the guidelines and leaflets of the associations:

- Information sheet "Formation of details with profiles and joint sealing tapes for external rendering and ETICS" from the Association for Insulation Systems, Render and Mortar (VDPM)
- Guideline "Connections to windows and roller shutters with plaster, external thermal insulation composite systems and drywall construction" from the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF), the Fachverband Glas, Fenster, Fassade Baden-Württemberg and the Bundesverband Rollladen + Sonnenschutz e. V.
- "Processing guidelines for plastering and finishing profiles" from the Austrian Plastering Working Group (ÖAP)
- "Processing guideline for external thermal insulation composite systems" of the Austrian Quality Group for Thermal Insulation Systems (QG)

The product information as well as the additional information in the respective product illustrations in this catalogue and the further information in our product data sheets and processing instructions on our website must be observed! When selecting plastering strips and plaster sealing strips, please refer to the corresponding selection tables in this catalogue according to movement classes and areas of application, as well as the complete information on selection, processing and installation on our website.

PROFILE SELECTION PLASTER- AND PLASTER SEALING BORDERS



Classification of motion absorption capacity according to VPDM leaflet/SAF guideline

Movement class	А	В	С	D	E
Stretch	≥ 3,5 mm	≥3mm	≥ 2 mm	≥1 mm	
Compression	≥ 2 mm	≥ 1,5 mm	≥ 1,5 mm	≥ 1 mm	No requirement for
Shear transverse (both sides)	≥ 2 mm	≥1,5 mm	≥ 1 mm	≥ 1 mm	motion absorption
Shear longitudinal (both sides)	≥ 2 mm	≥1,5 mm	≥1 mm	≥ 1 mm	

Position in re to masor			centered		flush
extern renderi	nal				
Window/door size		≤ 2,6m²	≤ 6m²	≤ 10m²	
Movement class Con	nection ²⁾	Class D	Class C	Class B	
Art.Nr.	Profile Width				
Standard plastering	borders in U-s	shape			
37103	6 mm	1)			
37104	9 mm	1)			
3711 Neu	10 mm	(≥) 1)	1)		
37111	6 mm	1)	1)		
3712 / 37129	10 mm	1)	1)		

Standard plastering borders in U-shape with hollow chamber

3726 Neu	9 mm	1)	1)	
3727	12 mm	1)	1)	

BasicLine Plaster sealing borders with perforated plaster leg

DasicLine Plaster sea	lung borders	with periorat	led plaster le	g					
37606 / 37806	6 mm				Special solution,	Plaster connections for			
37609 / 37809	9 mm	\bigotimes	Ø		object-specific planning required	windows in front not executable			
37706 / 37906	6 mm	\bigotimes							
37709 (37729 ⁴⁾) / 37909 (37929 ⁴⁾)	9 mm	۲							
37719 (377204)	9 mm	\bigotimes	Ø						
ProLine Membrane-Pla	aster sealing l	oorders with	perforated p	laster leg					
38610 / 38810	10 mm		\bigcirc						
38614 / 38814	14 mm	\bigotimes	\checkmark	\bigotimes					
38807	7 mm	۷	\bigcirc	\bigotimes					
TopLine-Plaster seali	ng borders w	ith plaster le	g						
39828	28 mm	\bigotimes		\bigcirc					

1) Applies up to an edge or reveal length of 2.6 m.

2) The specified "movement classes connection" are minimum requirements for the respective installation situation and window/door size.

By depositing a sufficiently dimensioned and placed pre-compressed sealing tape, the SAF resp.
 VDPM movement class A / Önorm B6400 class III can be achieved. The strip then serves only as a peel-off aid.

PROFILE SELECTION

PLASTER- AND PLASTER SEALING BORDERS



Position in relation to r	masonry	centered			flush			orset			
WDVS		No.	*		- An and						
Window/door size		≤ 2,6m²	≤ 6m²	≤ 10m²	≤ 2,6m²	≤ 6m²	≤ 10m²	≤ 2,6m²	≤ 6m²	≤ 10m²	
Movement class connection ²⁾		Class C	Class C	Class B	Class B	Class A	Class A	Class A	Class A	Class A	
Art.Nr.	Profile- Width										

BasicLine³⁾-Plaster sealing borders with plaster leg and mesh

37806 ¹⁾	6 mm	\bigcirc	\bigcirc							
37809 ¹⁾	9 mm	\bigotimes	\bigotimes	3)	3)	3)	3)	3)	3)	3)
37906 ¹⁾	6 mm	Ø	\bigotimes		3)	3)	3,	3)	35	
37909 ¹⁾ /(37929 ¹⁾⁴⁾)	9 mm	Ø	Ø							

ProLine-Plaster sealing borders membrane with plaster leg and mesh

388071)	7 mm	Ø	Ø	\bigotimes	\bigotimes	\bigotimes	\bigotimes	\bigotimes	\bigotimes	Ø
38810 ¹⁾	10 mm	Ø	\odot	\bigotimes	\bigotimes	\bigotimes	\bigotimes	\bigotimes	\bigotimes	Ø
388141)	14 mm	\bigcirc	\bigotimes	\bigcirc	\bigcirc		\bigcirc	\bigcirc	Ø	\bigotimes

TopLine-Plaster sealing borders with plaster leg and fabric (can be used without adhesive test)

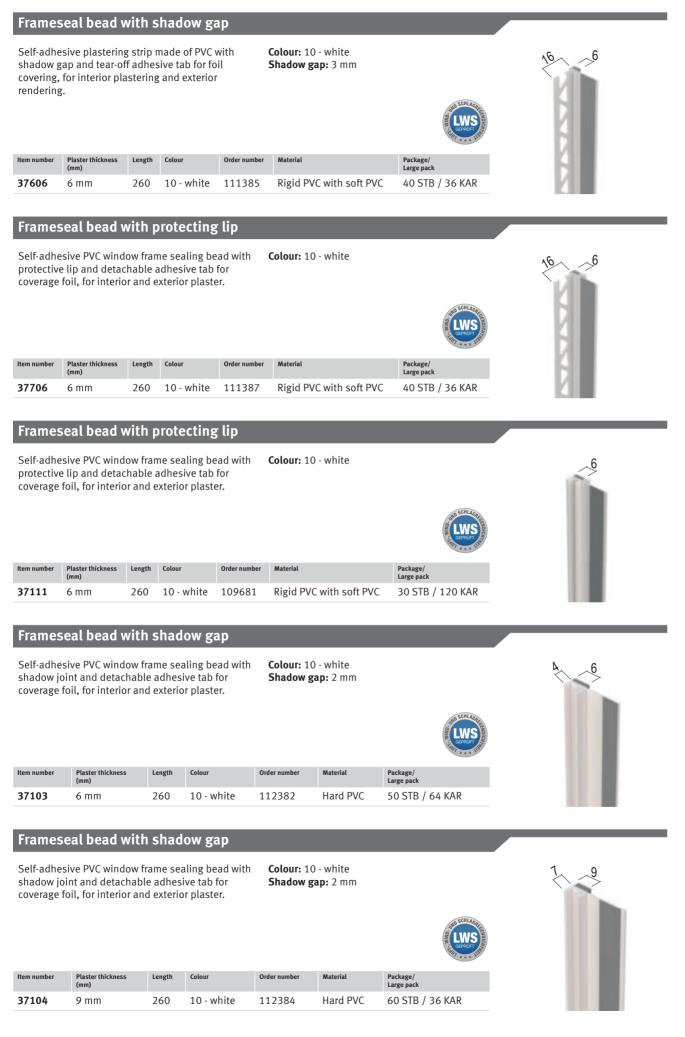
39828 ¹⁾	28 mm	\bigotimes		\bigotimes	\bigotimes	\bigotimes	\bigotimes

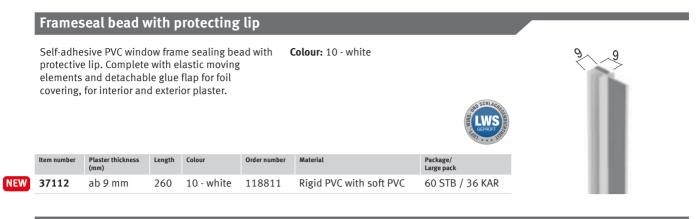
1) Applies up to an edge or reveal length of 3.9 m or a maximum of 4.5 m for profiles with a bar length of 3 m.

- 2) The specified "movement classes connection" are minimum requirements for the respective installation situation and window/door size.
- 3) By depositing a sufficiently dimensioned and placed pre-compressed sealing tape, the SAF or VDPM movement class A / Önorm B6400 class III can be achieved. The strip then serves only as a peel-off aid.
- 4) Color anthracite

Additional notes to the table

- The selection tables for ETICS apply to insulation thicknesses up to 300 mm.
- Protektor plaster sealing strips with perforated plaster leg can be used with exterior plasters in the above-mentioned installation situations mentioned above, even with colored windows without restriction (without increasing the movement class!). can be used. The functionality has been proven in cooperation with ift Rosenheim.
- When using colored metal and plastic windows, the higher movement class must be used for ETICS. (e.g. instead of class C => class B). This requirement is fulfilled for profiles of movement class A.
- Especially when working on critical substrates such as foiled plastic windows, painted wooden windows, powder-coated aluminum windows, etc., it is advisable to use a connection solution without adhesive connection (e.g. plaster sealing strip 39828 with precompressed joint sealing tape applied on site).
- In principle, all Protektor plaster sealing strips and plaster sealing strips (from movement class D) can be used for interior plasters. Plaster sealing strips with a perforated plaster leg offer more safety due to better plaster integration





Frameseal bead with flexible element, protecting lip

Self-adhesive PVC window frame sealing bead with **Colour:** 10 - white protective lip. Complete with elastic moving elements and detachable glue flap for foil covering, for interior and exterior plaster.



Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
	9 mm	150	10 - white	116153	Rigid PVC with soft PVC	50 STB / 36 KAR
3726	9 mm	230	10 - white	116154	Rigid PVC with soft PVC	50 STB / 36 KAR
	9 mm	260	10 - white	116155	Rigid PVC with soft PVC	50 STB / 36 KAR
3727	13 mm	260	10 - white	101689	Rigid PVC with soft PVC	40 STB / 36 KAR

Frameseal bead with shadow gap

Self-adhesive plastering strip made of PVC with shadow gap and tear-off adhesive tab for foil covering, for inte-

rior plastering and exterior rendering.

Colour: 10 - white Shadow gap: 3 mm



item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
37609	9 mm	260	10 - white	110863	Hard PVC	40 STB / 36 KAR

Frameseal bead with protecting lip

Self-adhesive plastering strip made of PVC with protective lip and tear-off adhesive tab for foil covering, for interior plaster. Colour: 10 - white





Plaster thickness (mm) Package/ Large pack Item number Length Colour Order number Material 37709 260 10 - white 110865 Rigid PVC with soft PVC 40 STB / 36 KAR 9 mm 9 mm 260 91 - anthracite 114193 Rigid PVC with soft PVC 40 STB / 36 KAR 37729 9 mm 300 91 - anthracite 114194 Rigid PVC with soft PVC 40 STB / 36 KAR

Self-adhesive plastering strip made of PVC with protective lip and tear-off adhesive tab for foil covering, for interior plaster.



Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
37719	9 mm	260	10 - white	114049	Rigid PVC with soft PVC	30 STB / 36 KAR
57719	9 mm	300	10 - white	114262	Rigid PVC with soft PVC	30 STB / 36 KAR
37720	9 mm	260	91 - anthracite	114191	Rigid PVC with soft PVC	30 STB / 36 KAR
57720	9 mm	300	91 - anthracite	114192	Rigid PVC with soft PVC	30 STB / 36 KAR

Frameseal bead with shadow gap, membrane

Self-adhesive plaster sealing strip made of PVC with shadow gap and membrane and tear-off adhesive tab for foil covering, for interior plastering and exterior rendering.

Colour: 10 - white Shadow gap: 2 mm

Colour: 10 - white





_13

10

Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
38610	10 mm	260	10 - white	114730	Rigid PVC with soft PVC	35 STB / 36 KAR
38614	14 mm	260	10 - white	114731	Rigid PVC with soft PVC	35 STB / 24 KAR

Frameseal bead with shadow gap, membrane

Self-adhesive plaster sealing strip made of PVC Colour: 10 - white with shadow gap and membrane and tear-off adhesive tab for foil covering. Profile width 13 mm for interior plastering and exterior rendering.

Length

260

Frameseal bead with shadow gap

shadow joint and detachable adhesive tab for

coverage foil, for interior and exterior plaster.

Self-adhesive PVC window frame sealing bead with

Colour

10 - white

Plaster thickness (mm)

13 mm

Item number

38613

NEW



Package/ Large pack

25 STB / 40 KAR

Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
3711	10 mm	260	10 - white	117814	Rigid PVC with soft PVC	60 STB / 36 KAR

Order number

119109

Material

Rigid PVC with soft PVC

Colour: 10 - white

Shadow gap: 10 mm

protectiv elements	esive PVC wind e lip. Complete and detachab for interior an	with e le glue	lastic moving flap for foil		Colour: 10 - white	SCHLARE BURNER	<u>9</u> 10
ltem number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack	
	10 mm	150	10 - white	115834	Rigid PVC with soft PVC	60 STB / 36 KAR	
3712	10 mm	230	10 - white	115836	Rigid PVC with soft PVC	60 STB / 36 KAR	
	10 mm	260	10 - white	115284	Rigid PVC with soft PVC	60 STB / 36 KAR	
Self-adhe	cive DVC wind	6		1. 10			
protectiv elements	Plaster thickness (mm)	with e le glue	flap for foil		Colour: 10 - white Material Rigid PVC with soft PVC	Package/ Large pack 60 STB / 36 KAR	9,10
protective elements covering, Item number 37129	e lip. Complete and detachab for interior and Plaster thickness (mm)	with e le glue d exteri Length 260	lastic moving flap for foil or plaster. Colour 10 - white	Order number 116680	Material	Large pack	9, 10
protective elements covering, Item number 37129 Frames Self-adhe protective and tear- adhesive	e lip. Complete and detachab for interior and Plaster thickness (mm) 10 mm Seal bead v esive plastering	Length 260 vith p 5 strip r b for fo	Colour 10 - white nade of PVC v il covering. S	Order number 116680 Lip vith elf-	Material	Large pack	23 1216
protective elements covering, Item number 37129 Frames Self-adhe protective and tear- adhesive	e lip. Complete and detachab for interior and Plaster thickness (mm) 10 mm Seal bead v esive plastering e lip off adhesive ta foam tape, clo	Length 260 vith p 5 strip r b for fo	Colour 10 - white nade of PVC v il covering. S	Order number 116680 Lip vith elf-	Material Rigid PVC with soft PVC	Large pack	23 12 16

12 16 Self-adhesive plaster sealing strip made of PVC Colour: 10 - white with sewn-on alkali-resistant glass fibre fabric, protective lip and tear-off adhesive tab for foil covering. Self-adhesive foam tape, closed cell. Profile with 16 mm for LW ETIC systems. Item number Plaster thickness Length Colour (mm) Order number Material Package/ Large pack Rigid PVC with soft PVC and glass NEW 37916 16 mm 260 10 -119107 50 STB / 13 fibre mesh white KAR

alkali-res detachal	esive PVC wir sistant fibreg ble adhesive on with 6-mm	lass me tab for	esh, shadow coverage fo	, i joint and	Shadow gap: 3 mm	f 10 cm from end of	16 - 6
item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack	
37806	6 mm	260	10 - white	111389	Rigid PVC with glass fibre mesh	50 STB / 13 KAR	

Frameseal bead with protecting lip, mesh

Self-adhesive plaster sealing strip made of PVC with sewn-on

alkali-resistant glass fibre fabric, protective lip and tear-off adhesive tab for foil covering. Profile with 6 mm for ETIC systems.

Colour: 10 - white Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: Single-sided mesh overlap of 10 cm from end of bar.



Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
37906	6 mm	260	10 - white	111391	Rigid PVC with soft PVC and glass fibre mesh	50 STB / 13 KAR

Order number

10 - white 110867

Material

Frameseal bead with shadow gap, mesh

Self-adhesive plastering strip made of PVC with shadow gap and tear-off adhesive tab for foil covering.

Profile width 9 mm for interior plastering and exterior rendering.

Plaster thickness Length Colour (mm)

260

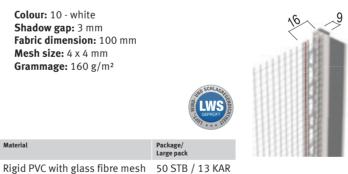
Item number

37809

9 mm

Colour: 10 - white Shadow gap: 3 mm Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m²

Package/ Large pack



Frameseal bead with protecting lip, mesh

Self-adhesive plaster sealing strip made of PVC with sewn-on alkali-resistant glass fibre fabric, protective lip and tear-off adhesive tab for foil covering.

Profile with 9 mm for ETIC systems.

Colour: 10 - white Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m²

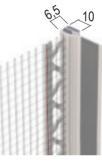


ltem number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
37909	9 mm	260	10 - white	110869	Rigid PVC with soft PVC and glass fibre mesh	50 STB / 13 KAR
37909	9 mm	300	10 - white	111923	Rigid PVC with soft PVC and glass fibre mesh	50 STB / 13 KAR
37929	9 mm	260	91 - anthracite	114195	Rigid PVC with soft PVC and glass fibre mesh	50 STB / 13 KAR
51929	9 mm	300	91 - anthracite	114196	Rigid PVC with soft PVC and glass fibre mesh	50 STB / 13 KAR

Frameseal bead with shadow gap, membrane and mesh

Self-adhesive white PVC window frame sealing bead with membrane for increased absorption of movements, with sewn alkaline resistant fibreglass mesh, shadow joint and detachable adhesive flap for foil cover. For ETICS with render thickness starting from 6 mm and base render starting from 10 mm. Profile width 10 mm. Colour: 10 - white Shadow gap: 2 mm Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: Single-sided mesh overlap of 10 cm from end of bar.

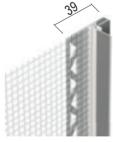




Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
38810	10 mm	260	10 - white	114524	Rigid PVC with soft PVC and glass fibre mesh	25 STB / 20 KAR
38814	14 mm	260	10 - white	114525	Rigid PVC with soft PVC and glass fibre mesh	25 STB / 20 KAR

Roller shutter connecting prof. shadow gap, membrane mesh

Self-adhesive white PVC window frame sealing bead with membrane for increased absorption of movements. For the lateral connection between render and roller shutter guide rails. With sewn alkaline resistant fibreglass mesh, shadow joint and detachable adhesive flap for foil cover. Profile width 7 mm, for ETICS. Colour: 10 - white Shadow gap: 3 mm Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 145 g/m² Notes: Single-sided mesh overlap of 10 cm from end of bar.



Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
38807	7 mm	260	10 - white	114672	Rigid PVC with soft PVC and glass fibre mesh	25 STB / 40 KAR

Frameseal bead with shadow gap and mesh

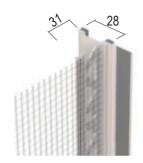
Self-adhesive white PVC window frame sealing bead with membrane for increased absorption of movements, with sewn alkaline resistant fibreglass mesh, shadow joint and detachable adhesive flap for foil cover. Self-adhesive closed-cell foam tape.

For carrying out optically and technically perfect connections between window frames and render, permeable.

Profile width 14 mm, for ETICS with render thickness starting from 6 mm.

Colour: 10 - white Shadow gap: 2 mm Fabric dimension: 100 mm Grammage: 160 g/m² Mesh size: 4 x 4 mm mm Notes:

Single-sided mesh overlap of 10 cm from end of bar.

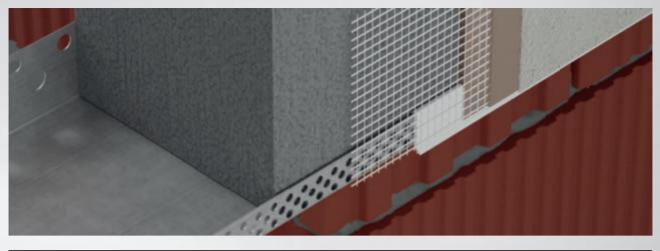




Item number	Plaster thickness (mm)	Length	Colour	Order number	Material	Package/ Large pack
39828	6 mm	260	10 - white	115771	Rigid PVC with soft PVC and glass fibre mesh	30 STB / 8 KAR

THERMAL INSULATION PRODUCT INFORMATION





GENERAL INFORMATION

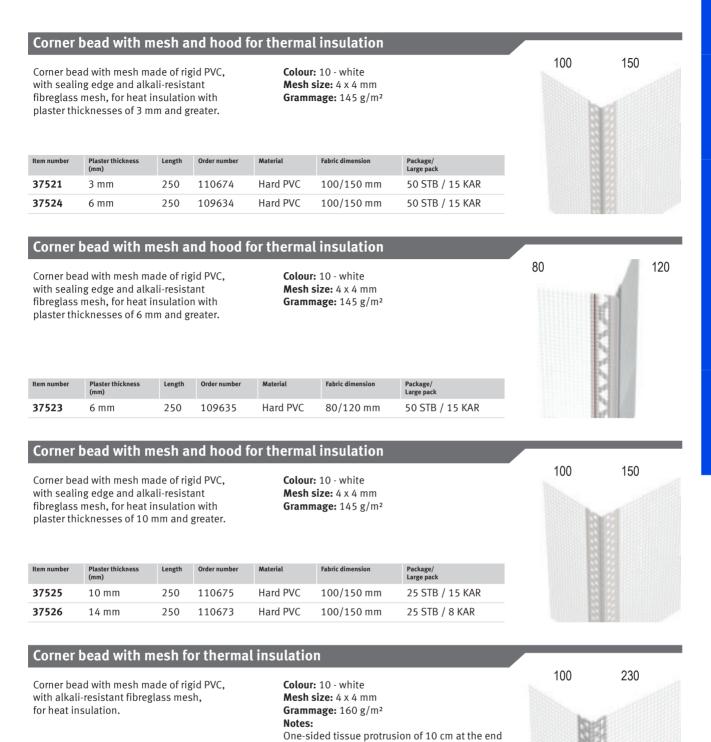
- Für For thermal insulation, Protektor offers a large portfolio of profiles for optimal, safe and durable detailed solutions on the thermally insulated exterior façade. The profiles for external thermal insulation composite systems (ETICS) are mainly made of PVC with glass-fibre fabric (according to ETAG004) or of aluminum. Profiles made of galvanized steel with PVC coating are used for thermal insulation plasters.
- Basically, the regulations, recommendations and system approvals of the plaster and system manufacturers as well as the other trades involved in the construction must be observed.
- Cut PVC profiles to the required installation dimension using suitable PVC shears (e.g. Protektor profile shears). Cut metal profiles with hand shears or a suitable cutting disc. Only process stainless steel profiles with rustproof tools and cut them with a cutting disc recommended for stainless steel.
- Plaster sealing strips with self-adhesive foam tape are glued to the substrate plumb and flush. The bonding area must generally be dry, clean, free of frost, dust and grease and have sufficient load-bearing capacity. To assess the suitability for bonding, a bonding test must generally be carried out.
- The profiles and, if necessary, the glass-fibre fabric strip are applied to the insulation surface over the entire surface with system reinforcement mortar and additionally covered completely up to the front edge of the profile with surface fabric.
- If profile joints are required, overlap any existing fabric protrusions. All profile joints must be completely covered with at least 10 cm of surface fabric.
- The tear-off adhesive tab for applying a protective film should only be removed after application of the finishing coat.
- Do not plaster over visible PVC surfaces, clean immediately after plastering.
- O Aluminum base profiles with projections ≥ 80 mm must be temporarily secured against tilting for installation of the first insulation board row.
- Elastic middle parts of expansion joint profiles and metal surfaces that remain visible must be masked off before plastering. The masking strip must be removed immediately after plastering.
- Store all profiles in a dry place! Additionally, store PVC profiles in a cool and frost-free place, horizontally and lying flat.

All standards and guidelines on the subject of plaster and ETICS in their current version must be observed, in particular DIN 55699, Ö-Norm B6400 as well as the guidelines and leaflets of the associations:

- Guideline "Fassadensockelputz / Außenanlagen" from the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF) and other associations.
- Guideline "Metal Connections to Plaster, External Thermal Insulation and External Thermal Insulation Composite Systems" from the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF) and other associations.
- Guideline "Connections to windows and roller shutters in plaster, external thermal insulation composite systems and drywall construction" by the Fachverband der Stuckateure für Ausbau und Fassade Baden-Württemberg (SAF), the Fachverband Glas, Fenster, Fassade Baden-Württemberg and the Bundesverband Rollladen + Sonnenschutz e. V.
- Leaflet "Formation of details with profiles and joint sealing tapes for external rendering and ETICS" from the Association for Insulation Systems, Plaster and Mortar (VDPM)
- "Processing Guideline for Plastering and Finishing Profiles" by the Austrian Working Group for Plaster (ÖAP)
- "Processing Guideline for External Thermal Insulation Composite Systems" of the Austrian Quality Group for Thermal Insulation Systems (QG)

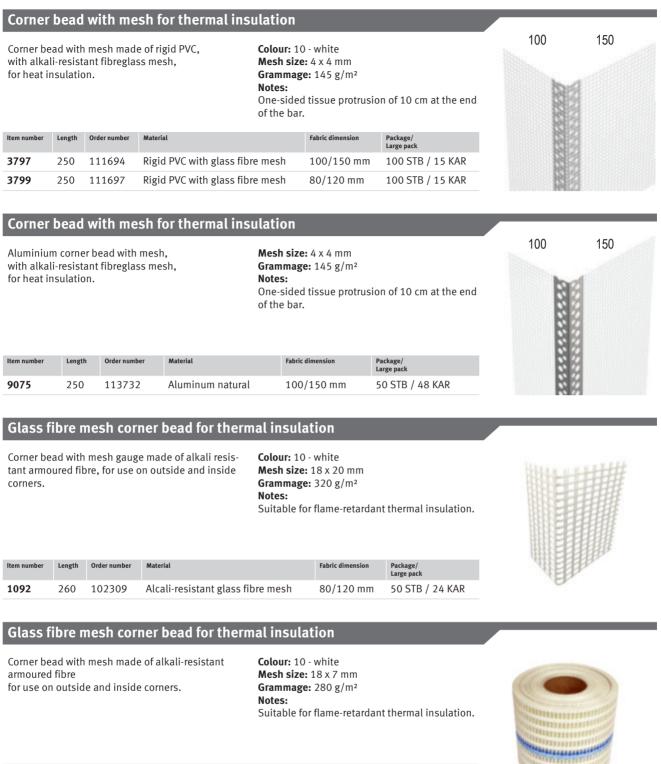
The product information as well as the additional information with the respective product illustrations in this catalogue and the further notes in our product data sheets and processing instructions on our homepage must be observed! For the selection of the plastering strips and plastering sealing strips, the corresponding selection tables according to movement classes and areas of application in this catalogue must be observed, as well as the complete instructions for selection, processing and installation on our homepage.





			of the bar.		
Item number	Length	Order number	Material	Fabric dimension	Package/ Large pack
37968	250	108166	Rigid PVC with glass fibre mesh	100/230 mm	50 STB / 23 KAR
37969	250	109504	Rigid PVC with glass fibre mesh	100/300 mm	50 STB / 24 KAR

CORNER PROFILES



Item number	Length	Order number	Material	Fabric dimension	Package/ Large pack
1096	5,000	113667	Alcali-resistant glass fibre mesh	90/70 mm	1 ROL / 80 KAR

CORNER PROFILES

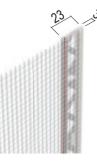
Flexible corner bead with mesh for thermal insulation

Variable PVC corner bead with mesh,
with alkali-resistant fibreglass mesh,
for heat insulation.Colour: 10 - white
Mesh size: 4 x 4 mmGrammage: 145 g/m²
Notes:
The "kink fold" allows users to create various
acute and obtuse angled edges (e.g. 135°
edges).

Item number	Length	Order number	Material	Fabric dimension	Package/ Large pack
3752	5,000	105505	Hard PVC	90/110 mm	1 ROL / 20 KAR

Stop profile with mesh for thermal insulation

Plaster stop profiles made of PVC, with sewn attached alkaliresistant fibreglass mesh, for plaster thicknesses of 3 mm and greater applied to heat insulation. Colour: 10 - white Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: Einseitiger Gewebeüberstand von 10 cm am Stabende.



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
3793		250	111532	3 mm	Rigid PVC with glass fibre mesh	50 STB / 40 KAR
3796		250	111531	6 mm	Rigid PVC with glass fibre mesh	50 STB / 40 KAR
37098		250	111928	8 mm	Rigid PVC with glass fibre mesh	50 STB / 40 KAR
3791		250	112024	10 mm	Rigid PVC with glass fibre mesh	40 STB / 40 KAR
37914		250	111927	14 mm	Rigid PVC with glass fibre mesh	40 STB / 40 KAR

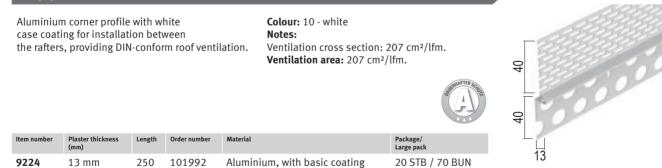
Stop profile for thermal insulation

Aluminium box-shaped stop profile for thermal insulation systems with different insulation thicknesses (a). Notes: Installation only vertical.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
93304	40	250	109019		Aluminum natural	10 STB / 80 BUN
93305	50	250	109020		Aluminum natural	10 STB / 70 BUN
93306	60	250	109021		Aluminum natural	10 STB / 60 BUN
93308	80	250	109023		Aluminum natural	10 STB / 60 BUN
93310	100	250	109025		Aluminum natural	10 STB / 48 BUN
93312	120	250	109026		Aluminum natural	10 STB / 40 BUN
93314	140	250	109027		Aluminum natural	6 STB / 66 BUN
93316	160	250	109028		Aluminum natural	6 STB / 50 BUN



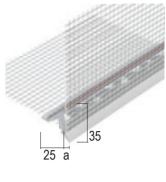
Stop profile for thermal insulation for roof ventilation



Water drip nose profile for thermal insulation

Water drip nose profiles for achieving a clean finish in insulated attic constructions or balcony sub-layers, e.g. for insulated passageways, balcony and window lintel undersides with different plaster thicknesses (a). Plastering leg with sewn alkaliresistant glass fiber fabric strip.

Colour: 10 - white Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: Single-sided mesh overlap of 10 cm from end of bar.



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
3794		250	114609	6 mm	Rigid PVC with glass fibre mesh	25 STB / 13 KAR
37941		250	114617	10 mm	Rigid PVC with glass fibre mesh	25 STB / 13 KAR
37942		250	114618	14 mm	Rigid PVC with glass fibre mesh	20 STB / 13 KAR

Water drip nose profile for thermal insulation

Water drip profiles for achieving a clean finish in insulated attic constructions or balcony sublayers.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
9011		250	101936	6 mm	Aluminum natural	20 STB / 47 BUN
2154		250	101411	6 mm	Stainless steel	20 STB / 49 BUN

Material

mesh

Rigid PVC with glass fibre

Water drip nose profile for transitions from render to ETIC

6 mm

Drip edge profile made of PVC with sewn-on alkaliresistant fiberglass fabric for the transition from plasters with a thickness of 14 mm or more to WDV systems with a plaster thickness of 6 mm or more. To produce clean finishes, e.g. B. for insulated passages, balcony and window lintel soffits.

Item number Insulating boards Length Order number Plaster thickness (mm) (mm)

250 119416

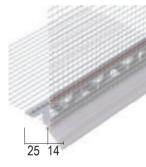
37945

NFW

Mesh size: 7 x7 mm/ bzw. 4 x 4 mm Grammage: 180 / 165 g/m² Notes:

Single-sided mesh overlap of 10 cm from end of bar.

Package/ Large pack
20 STB / 13 KAR

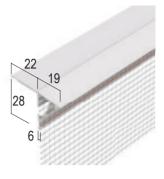


6

CONNECTING PROFILE

Window sill connection profile for sealing foils

Window sill connection profile made of PVC with sewn-on alkali-resistant glass fiber fabric for ETICS systems. With closed legs for sticking a sealing film as a second sealing level below the window sill. Colour: 10 - white Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: Single-sided mesh overlap of 10 cm from end of bar.



8

83

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37127	6 mm	250	116989	Rigid PVC with glass fibre mesh	15 STB / 13 KAR

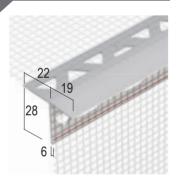
Metal sheet connecting profile for thermal insulation

PVC metal connection profile with sewn alkaliresistant fibreglass mesh, for creating sheet metal coverings with a plaster thickness of 8 mm on thermal insulation systems. Colour: 10 - white Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: One-sided tissue protrusion of 10 cm at the end of the bead.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
3749		250	116913	8 mm	Rigid PVC with glass fibre mesh	20 STB / 40 KAR

Window sill connection profile for sealing slurry

Window sill connection profile made of PVC with sewn-on alkali-resistant glass fiber fabric for ETICS systems. Additionally with sewn-on alkali-resistant glass fiber fabric for embedding in a sealing slurry as a second sealing level below the window sill. Colour: 10 - white Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: Single-sided mesh overlap of 10 cm from end of bar.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37128	6 mm	250	116990	Rigid PVC with glass fibre mesh	15 STB / 13 KAR

Base profile for thermal insulation

Aluminium base profile for thermal insulation systems with different insulation thicknesses (a). Material thickness: 0,6 mm Height (b): 35 mm

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
90602	20	250	108807		Aluminum natural	10 STB / 72 BUN
90603	30	250	108826		Aluminum natural	10 STB / 120 BUN
90604	40	250	108825		Aluminum natural	10 STB / 96 BUN
90605	50	250	108824		Aluminum natural	10 STB / 90 BUN
90606	60	250	108823		Aluminum natural	10 STB / 91 BUN
90607	70	250	108822		Aluminum natural	10 STB / 84 BUN
90608	80	250	108806		Aluminum natural	10 STB / 66 BUN
90609	90	250	108805		Aluminum natural	10 STB / 60 BUN
90610	100	250	108783		Aluminum natural	10 STB / 63 BUN
90616	160	250	108780		Aluminum natural	6 STB / 48 BUN



Base profile for thermal insulation

Aluminium base profile for thermal insulation systems with different insulation thicknesses (a). Material thickness: 0,8 mm Height (b): 35 mm



	Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
	90804	40	250	108811		Aluminum natural	10 STB / 96 BUN
	90805	50	250	108810		Aluminum natural	10 STB / 84 BUN
	90806	60	250	108809		Aluminum natural	10 STB / 78 BUN
	90808	80	250	108793		Aluminum natural	10 STB / 66 BUN
	90810	100	250	108760		Aluminum natural	10 STB / 54 BUN
	90811	110	250	108759		Aluminum natural	6 STB / 60 BUN
	90812	120	250	108758		Aluminum natural	6 STB / 60 BUN
	90814	140	250	108715		Aluminum natural	6 STB / 48 BUN
V	90816	160	250	119220		Aluminum natural	6 STB / 56 BUN
	90818	180	250	108745		Aluminum natural	6 STB / 36 BUN
	90820	200	250	108746		Aluminum natural	6 STB / 36 BUN



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THERMAL INSULATION

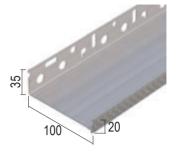
BASE PROFILES

Base profile for thermal insulation

Aluminium base profile

for thermal insulation systems with different insulation thicknesses (a). Material thickness: 1 mm Height (b): 35 mm





Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
91010	100	250	108772		Aluminum natural	10 STB / 54 BUN
91012	120	250	108784		Aluminum natural	6 STB / 60 BUN
91013	130	250	109540		Aluminum natural	6 STB / 48 BUN
91014	140	250	108719		Aluminum natural	6 STB / 48 BUN
91015	150	250	119276		Aluminum natural	6 STB / 56 BUN
91016	160	250	108648		Aluminum natural	6 STB / 48 BUN
91018	180	250	119282		Aluminum natural	6 STB / 39 BUN
91020	200	250	108642		Aluminum natural	6 STB / 36 BUN
91022	220	250	108749		Aluminum natural	6 STB / 36 BUN

Base profiles for thermal insulation

Aluminium base profile, two-part, for thermal insulation systems with insulation thicknesses of 200-300 mm.

Height (b): 42 mm Material thickness: 1,5 mm

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
9141	ab 200	250	105835		Aluminum natural	4 STB / 20 BUN

Connecting element

Connection pieces for box-shaped render profiles.



Mounting set ETICX

Assembly set comprised of 50 levelling pieces (3 mm), 75 dowels (6 x 60 mm) and 10 connection pieces (3756) for box-shaped render profiles.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
3757		20	102264			1 ST / 240 KAR



210

Clip-on profile for thermal insulation

Box-shaped stainless steel clip-on profiles, for exterior plaster, used to mount or attach to base profiles.



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
2134		250	101340	6 mm	Stainless steel	20 STB / 196 BUN
2130		250	101325	10 mm	Stainless steel	20 STB / 156 BUN
2132		250	101334	15 mm	Stainless steel	20 STB / 132 BUN

Clip-on profile for thermal insulation

Box-shaped aluminium clip-on profile, for exterior plaster, for mounting or attaching to base profiles.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
9124		250	103661	6 mm	Aluminum natural	20 STB / 200 BUN
9121		250	103662	10 mm	Aluminum natural	20 STB / 156 BUN
9122		250	102465	15 mm	Aluminum natural	20 STB / 108 BUN

Clip-on profile for thermal insulation

PVC clip-on render stop profile for heat insulation systems with a plaster thickness of 6 mm, with drip edge.

Plastering leg made of alkali-resistant fibreglass mesh strips.

Colour: 10 - white Fabric dimension: 100 mm
Mesh size: 4 x 4 mm
Grammage: 160 g/m ²
Notes:
Single-sided mesh overlap of 10 cm from end of bar.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
37300		250	110877	6 mm	Rigid PVC with glass fibre mesh	15 STB / 24 KAR
37301		250	111925	10 mm	Rigid PVC with glass fibre mesh	15 STB / 24 KAR
37302		250	111926	14 mm	Rigid PVC with glass fibre mesh	15 STB / 24 KAR

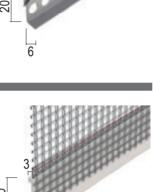
Clip-on profile for thermal insulation

PVC clip-on profile for thermal insulation systems, for 6 mm plaster thickness with sewn alkali-resistant fibreglass mesh.

Also suitable for attaching to the edging profile of the apron of roller shutter and Venetian blind boxes. Colour: 10 - white Mesh size: 4 x 4 mm Grammage: 160 g/m² Notes: One-sided mesh-overhang of 10 cm at the end of the rod.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
37400		250	112324	6 mm	Rigid PVC with glass fibre mesh	15 STB / 40 KAR
37404		250	112327	8 mm	Rigid PVC with glass fibre mesh	15 STB / 40 KAR
37401		250	112325	10 mm	Rigid PVC with glass fibre mesh	15 STB / 40 KAR
37402		250	112326	14 mm	Rigid PVC with glass fibre mesh	15 STB / 40 KAR

THERMAL INSULATION



6



100000

BASE PROFILES

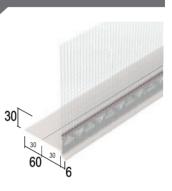
Insertion profile with drip nose for thermal insulation

PVC insertion base profile, for 6 mm plaster thick- ness, with drip edge. Plastering leg with sewn alkali-resistant glass fiber fabric strip.					Colour: 10 - white Leg length: 60/40 mm Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m ² Suitable for product: 37539 Notes: One-sided tissue protrusion of the bead.		30
Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack	60
37500	ab 40	200	114908	6 mm	Rigid PVC with glass fibre mesh	15 STB / 25 KAR	

Insertion profile with drip nose for thermal insulation

PVC insertion base profile, for 6 mm plaster thickness, with drip edge. Plastering leg with sewn alkali-resistant glass fiber fabric strip.

ck-	Colour: 10 - white	
	Leg length: 60/30 mm	
	Fabric dimension: 100 mm	
	Mesh size: 4 x 4 mm	
	Grammage: 160 g/m ²	
	Suitable for product: 37539; 3	7537; 37538
	Notes:	
	One-sided tissue protrusion of of the bead.	10 cm at the end
ckness	Material	Package/ Large pack



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
37530	ab 30	200	115315	6 mm	Rigid PVC with glass fibre mesh	15 STB / 13 KAR

Insertion profile with drip nose for thermal insulation

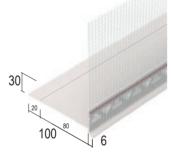
 PVC insertion base profile, for 6 mm plaster thickness, with drip edge. Plastering leg with sewn alkali-resistant glass fiber fabric strip.
 Colour: 10 - white

 Leg length: 100/80 mm
 Fabric dimension: 100 mm

 Mesh size: 4 x 4 mm
 Grammage: 160 g/m²

 Suitable for product: 37539; 37537; 37538
 Notes:

 One-sided tissue protrusion of 10 cm at the end of the bead.



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
37501	ab 80	200	114909	6 mm	Rigid PVC with glass fibre mesh	15 STB / 25 KAR

Insertion profile with drip nose for thermal insulation

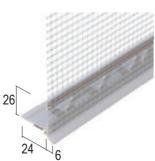
PVC insertion base profile, for 6 mm plaster thickness, with drip edge. Plastering leg with sewn alkali-resistant glass fiber fabric strip. Item number Insulating boards (mm) Item number Insulating boards (mm)					Colour: 10 - white Leg length: 60/40 mm Fabric dimension: 100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m ² Suitable for product: 37539; Notes: One-sided tissue protrusion of of the bead.		30
Item number		Length	Order number		Material	Package/ Large pack	60 - ₁₀
37503 ab 40 200 114910 10 mm					Rigid PVC with glass fibre mesh	10 STB / 25 KAR	

BASE PROFILES

PVC angle							
use as bot	profile ttom bad for inst	Ilation ma	aterial.	37530 Notes:		9 C	
Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack	40
37537	ab 40	200	115338		Hard PVC	15 STB / 36 KAR	
Mounti	ng angle ET	ICS	_				
PVC angle			aterial.	37530 Notes:	1: 100 mm	503; 37501; 37500; ges.	9 <u></u>
Item number	Insulating boards	Length	Order number	Plaster thickness	Material	Package/	
37538	(mm) ab 100	200	115339	(mm)	Hard PVC	Large pack 15 STB / 40 KAR	100
57550	45 100	200	119999		india i ve	19 910 / 40 10 10	·
Item number	Insulating boards (mm)	Length	Order number	37530 Notes:		503; 37501; 37500; ges. Package/ Large pack	9
37539	ab 160	200	115340		Hard PVC	15 STB / 30 KAR	
Connectio lation fron between t	n profile with dr n 60/6 mm, for i hermal insulatio , hard PVC, alkal	25					
	Insulating boards Leng	h Order nur		of the bea		Package/	60
	(mm) ab 30 200) 11600	(mm))8 6 mm	Rigid PVC wi mesh	ith glass fibre	Large pack 10 STB / 25 KAR	6 18
Base profi alkaliresis	r ofile for the le made of PVC, stant fibreglass n 6 mm and greate	with sew resh, for	n attached plaster thick-	la- Mesh size	ension: 100 r	nm	

Einseitiger Gewebeüberstand von 10 cm am

			Stabende.							
Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack				
37964		250	115169	6 mm	Rigid PVC with glass fibre mesh	50 STB / 40 KAR				



JOINT PROFILES

Expansion joint profile for interior and exterior render

Expansion joint profile made of stainless steel for interior and exterior plastering from 6 mm. Outdoors and in wet rooms only for vertical use.

Movement absorption tension/compression: +/-5 mm Notes: See data sheet for possible profile combinations.



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
2236	6 mm	250	102498	Stainless steel	25 STB / 160 BUN

Sliding joint profile for thermal insulation

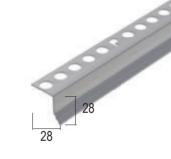
Clip-on profile for creating Suitable for product: 9181; 2151 plain bearing joints for thermal insulation systems. Plaster thickness (mm) Package/ Large pack Item num Order numbe Material 20 STB / 126 BUN 9182 250 102009 6 mm Aluminum natural 10 STB / 200 BUN 2152 250 101406 6 mm Stainless steel

Sliding joint profile for thermal insulation

Profile combination for creating sliding joints on thermal insulation systems.

Suitable for product: 9182; 2152





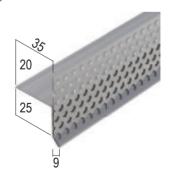
Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
9181		250	102008	6 mm	Aluminum natural	20 STB / 154 BUN
2151		250	101403	6 mm	Stainless steel	10 STB / 234 BUN

Sliding joint profile for thermal insulation

Plain bearing joint profile - slide-in profile for forming plain bearing joints in ETIC systems, particularly suitable for producing the joint in the case of extensions with a lightweight construction.

or Notes:

Profile for subsequent insertion into the plain bearing joint, e.g. between a massive old building and a building extension in lightweight construction.



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
9540		250	115637	6 mm	Aluminum natural	10 STB / 48 BUN

JOINT PROFILES

Sliding joint profile for thermal insulation

Plain bearing joint profile - slide-in profile for forming plain bearing joints in ETIC systems, particularly suitable for producing the joint in the case of extensions with a lightweight construction.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
37540		250	115994	6 mm	Rigid PVC with glass fibre mesh	15 STB / 13 KAR

Expansion joint profile for thermal insulation

Expansion joint profile made of hard PVC and loop in the middle part made of soft PVC with alkaliresistant glass fiber fabric for interior and exterior plastering from 6 mm, for use on surfaces. Outdoors and in wet rooms only for vertical use.

Colour: 10 - white

Notes: One-sided fabric and loop overhang at the end of the rod.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
30351		250	116300	6 mm	Rigid PVC with soft PVC and glass fibre mesh	10 STB / 48 KAR
30352		250	116301	10 mm	Rigid PVC with soft PVC and glass fibre mesh	10 STB / 48 KAR

Expansion joint profile for thermal insulation

Expansion joint profile made of hard PVC and loop in the middle part made of soft PVC with alkaliresistant glass fiber fabric for interior and exterior plastering from 6 mm, for use in the inside corner. Outdoors and in wet rooms only for vertical use.

Colour: 10 - white Notes:

One-sided fabric and loop overhang at the end of the rod.

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
30361		250	116302	6 mm	Rigid PVC with soft PVC and glass fibre mesh	10 STB / 48 KAR
30362		250	116303	10 mm	Rigid PVC with soft PVC and glass fibre mesh	10 STB / 48 KAR

Material

fibre mesh

Plaster thickness

6 mm

Expansion joint profile for thermal insulation

Expansion joint profile made of hard PVC and middle part made of soft PVC with alkali-resistant glass fiber fabric for interior and exterior plastering from 6 mm, for use on the surface and in the inside corner.

Outdoors and in wet rooms only for vertical use.

Length

300

109538

Insulating boards

37532

Movement absorption tension/compression: +4/-2 mm Colour: 10 - white Fabric dimension: 100/100 mm

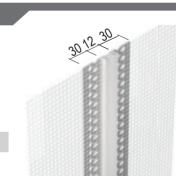
Package/ Large pack

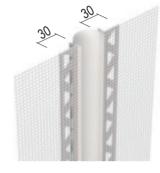
KAR

10 STB / 15

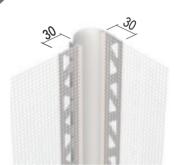
Fabric dimension: 100/100 mm Mesh size: 4 x 4 mm Grammage: 160 g/m²

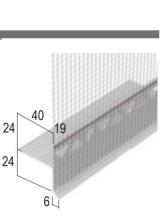
Rigid PVC with soft PVC and glass





THERMAL INSULATION





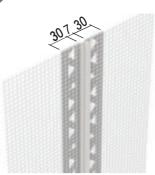
Expansion joint profile for thermal insulation

Movement joint profile made of hard PVC and middle part made of soft PVC with sewn-on alkaliresistant fiberglass fabric for interior and exterior plastering from 6 mm, for use on the surface and in the inside corner.

Outdoors and in wet rooms only for vertical use.

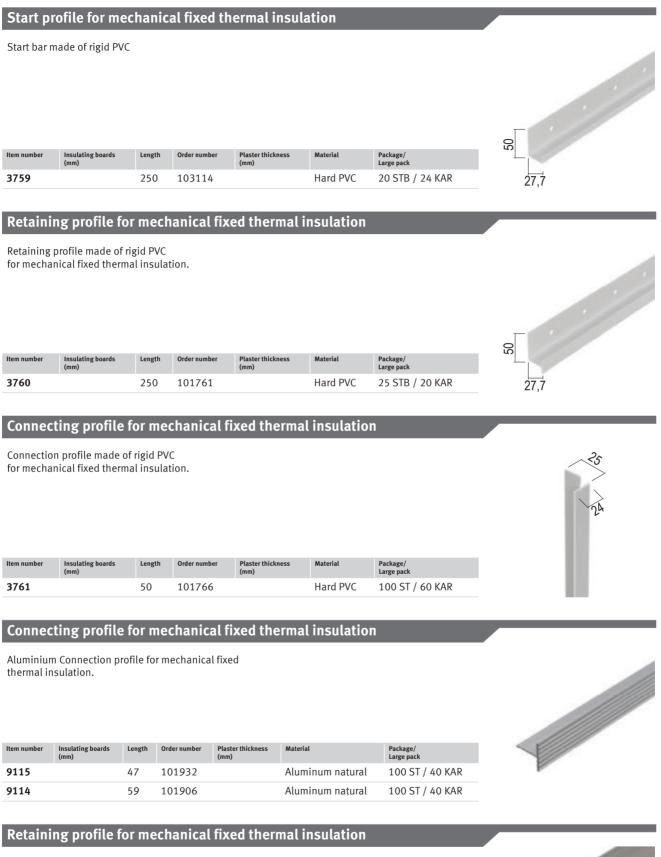
Movement absorption tension/compression:

+/-1,5 mm **Colour:** 10 - white **Fabric dimension:** 100/100 mm **Mesh size:** 4 x 4 mm **Grammage:** 160 g/m² **Notes:** Einseitiger Gewebeüberstand von 10 cm am Stabende.



Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
37531		275	115761	6 mm	Rigid PVC with soft PVC and glass fibre mesh	10 STB / 13 KAR

PROFILES FOR MECHANICAL FIXING



Aluminium retaining profile for mechanical fixed thermal insulation.

		1
50		1
	27,5	

Item number	Insulating boards (mm)	Length	Order number	Plaster thickness (mm)	Material	Package/ Large pack
9116		200	101934		Aluminum natural	25 STB / 36 KAR

PROFILES FOR INSULATING PLASTER

Corner bead for insulating

Corner profile made of galvanised steel with PVC coating for thermal insulation plaster with various plaster thicknesses (a). In the reveal area additionally for different plast

plaster th	iicknesses var	iable ap	oplicable.		
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1063	30 mm	300	100668	Galvanised steel, with PVC coating	15 STB / 49 BUN
1064	40 mm	300	100678	Galvanised steel, with PVC coating	15 STB / 35 BUN
1065	50 mm	300	100686	Galvanised steel, with PVC coating	15 STB / 35 BUN
1066	60 mm	300	100694	Galvanised steel, with PVC coating	15 STB / 35 BUN



Base stop profile for insulating

Render stops made of galvanised steel with PVC coating for thermal insulation plaster with different plaster thicknesses (a).

Colour: 10 - white Angular position: 110°

Colour: 10 - white

inten anne.									
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack				
1263	30 mm	300	100975	Galvanised steel, with PVC coating	15 STB / 63 BUN				
1264	40 mm	300	100976	Galvanised steel, with PVC coating	15 STB / 54 BUN				
1265	50 mm	300	100977	Galvanised steel, with PVC coating	15 STB / 49 BUN				
1266	60 mm	300	100978	Galvanised steel, with PVC coating	15 STB / 55 BUN				



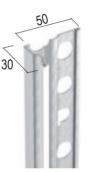
Stop profile for insulating

Render stops made of galvanised steel with PVC coating for thermal insulation plaster with different plaster thicknesses (a).

Colour: 10 - white

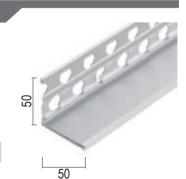
Colour: 10 - white

different	plaster thickne	esses (a	1).			
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1283	30 mm	300	101019	Galvanised steel, with PVC coating	15 STB / 55 BUN	
1284	40 mm	300	101025	Galvanised steel, with PVC coating	15 STB / 55 BUN	
1285	50 mm	300	101029	Galvanised steel, with PVC coating	15 STB / 55 BUN	
1286	60 mm	300	101035	Galvanised steel, with PVC coating	15 STB / 55 BUN	



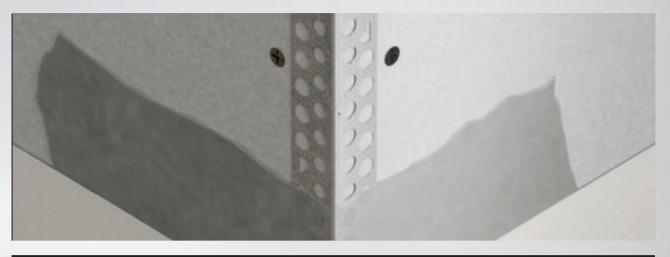
Base and lintel stop profile for insulating

Base profiles/window lintels made of galvanised steel with PVC coating for thermal insulation plaster with different plaster thicknesses (a).



	Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
SALE	1295	50 mm	300	101052	Galvanised steel, with PVC coating	15 STB / 40 BUN

INTERNAL CONSTRUCTION PRODUCT INFORMATION



GENERAL INFORMATION

- For internal finishing, trowel profiles made of metal (steel, aluminum, stainless steel), plastic or composite profiles are used for edges, connections and terminations, edgings, movement joints or creative designs.
- Our paper-flocked or paper-laminated composite profiles ensure a particularly precise and fast filling result in dry construction, with minimal filling consumption.
- They are extremely resilient and impact-resistant and can be used as roll material for all edge and angle positions.
- The water-activated, self-adhesive WET profiles are set without additional filler or mechanical fastening.
- Setting the filler profiles is even faster with the NEW Protektor spray adhesive!
- Cut metal profiles with hand shears. Never cut galvanized profiles with a cutting disc. Process stainless steel profiles only with rustproof tools and cut with a cutting disc recommended for stainless steel. Cut PVC profiles to the required installation dimension using suitable PVC shears (e.g. Protektor profile shears).
- Fill in both sides of the edge profiles all the way to the head. Place edge and end profiles on factory-bevelled GRP edges or chamfer cut edges.
- Edge profiles, connecting profiles and stop profiles, which are applied to the GRP panels, must be embedded in the filler over the entire surface.
- Do not overfill metal or PVC edging profiles, only apply filler.
- Expansion and movement joint profiles must be mechanically fixed by means of staples or screws in addition to the filler fastening.
- It is advisable to store rolled PVC profiles at room temperature ≥ 18 °C in winter to facilitate the processing.
- Store all profiles in a dry place! Additionally, store PVC profiles in a cool and frost-free place, horizontal and flat lying.

All standards and guidelines on the subject of plaster and drywall must be observed in their current version, in particular the following leaflet:

- Leaflet for the planning and application of metallic plaster profiles in external and internal areas from the European Association of Plaster Profile Manufacturers.

The product information as well as the additional information with the respective product illustrations in this catalogue and the further notes in our product data sheets and processing instructions on our homepage must be observed! For the selection of metallic plaster profiles, please refer to the table for profile selection according to mortar types.

The VOB mark of Protektor - quality that pays off. Protektor trowel profiles with the blue sign meet the requirements of the VOB and can be invoiced as special services.

So with the blue sign on your side, you can easily find the right profile to deliver quality and receive performance.



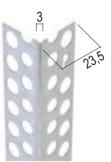
Corner bead for dry lining

Galvanised steel corner profiles for jointing on plasterboard edges.

Notes:

With a 3D surface structure for increased profile stability and improved plaster embedding.



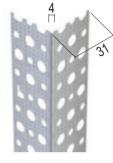


Corner bead for dry lining

Notes:

Galvanised steel corner profiles for jointing on plasterboard edges. With long plastering leg for covering tears along cut edges.

With a 3D surface structure for increased profile stability and improved plaster embedding.



					RLEDER
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1078	1 mm	250	112221	Galvanised steel	25 STB / 90 BUN
1078	1 mm	300	112222	Galvanised steel	25 STB / 90 BUN

Corner bead for dry lining

Aluminium corner profiles for jointing on plasterboard edges.

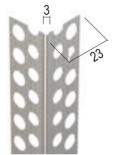
Material thickness (mm): 0,35 mm Stainless steel version: 1031 Notes: With a 3D surface structure for increas

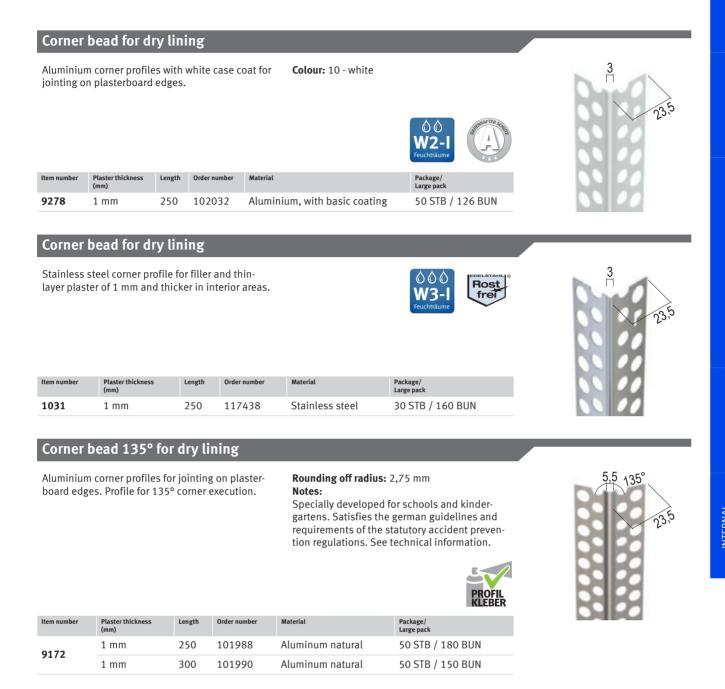
With a 3D surface structure for increased profile stability and improved plaster embedding. The profile is not CE conform.



PROFIL







Corner bead for dry lining

Plaster thickness (mm)

1 mm

1 mm

Item number

9179

Aluminium corner profile, with an extra-long plastering leg, for joining on plasterboard panels, providing greater stability and preventing cracks in the cut edge area.

Length

250

300

Order number

102002

102005

Material

Aluminum natural

Aluminum natural



Package/ Large pack

25 STB / 108 BUN

25 STB / 108 BUN

3 ∏	45
	1
1	1

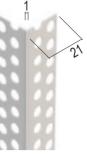
Corner bead for dry lining

Edge profiles made of PVC for jointing on plasterboard edges. With the narrow head allowed a forming sharp and precise edges.

Notes:

All profiles must also be fastened with clips.





Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37171	2 mm	260	114247	Hard PVC	100 STB / 36 KAR
5/1/1	2 mm	300	114494	Hard PVC	100 STB / 36 KAR

Order number

103773

Flexible corner bead for dry lining

PVC corner beads on roles for plastering work. "Kink joints" allow application on obtuse and acute angled plasterboard edges. The profiles must also be fastened with galvanised clips.

Plaster thickness (mm)

1 mm

Item number

3751

Colour: 10 - white



Flexible inside corner bead for dry lining

Length

5,000

PVC inside corner profile for creating gypsum corners. Universal applications thanks to "kink folds" for angles of 70° to 135°.

Colour: 10 - white

Material

Hard PVC



Package/ Large pack

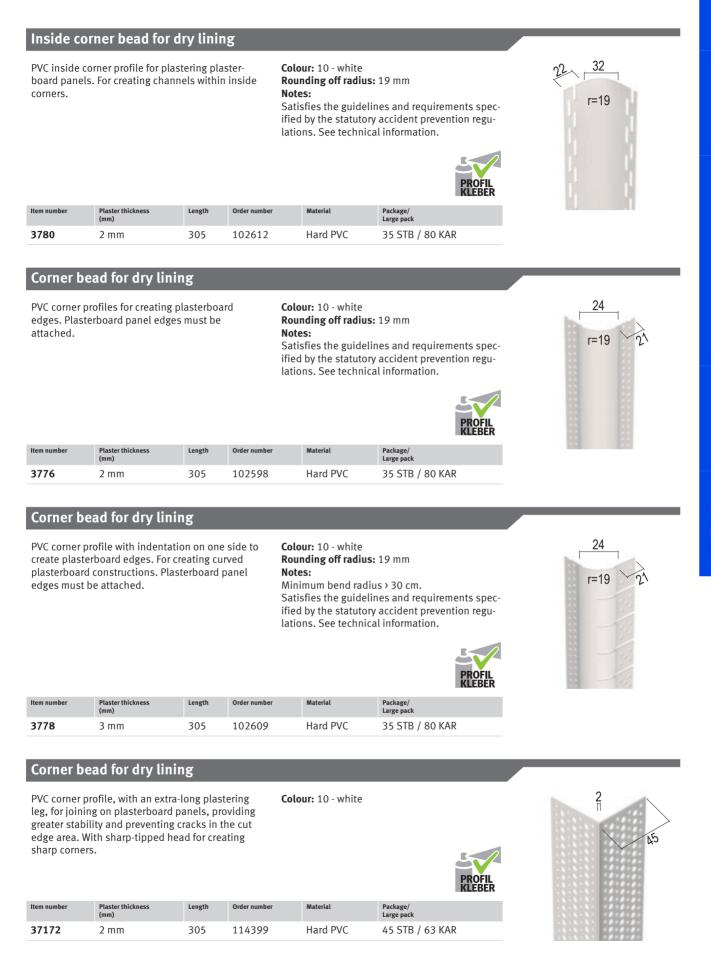
2 ROL / 52 KAR

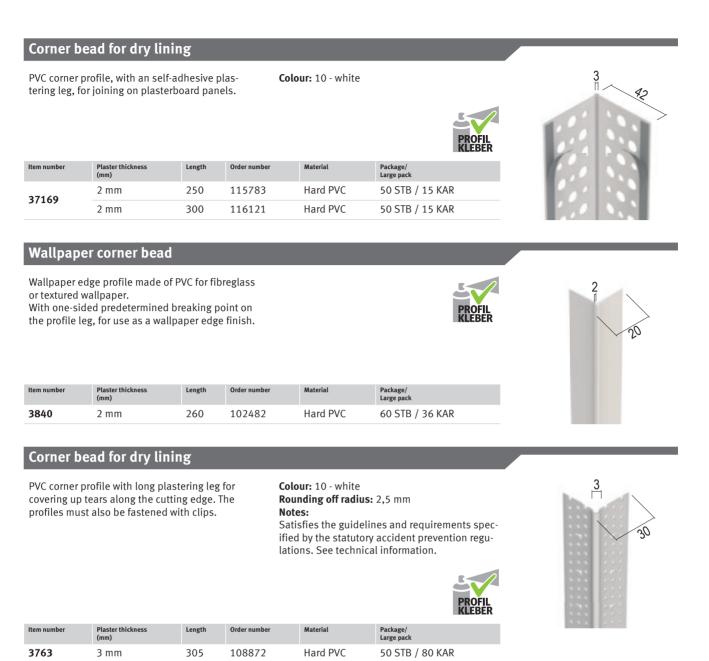


Corner bead for dry lining

PVC edge profile with fine sharp-tipped head for Colour: 10 - white high-quality plaster work.

					PROFIL
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
3790	2 mm	260	105611	Hard PVC	60 STB / 36 KAR





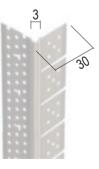
Corner bead for dry lining

PVC corner profile, cut along one side, with a long plastering leg for covering up tears along the cutting surface and creating plasterboard edges. For creating curved plasterboard constructions.

Colour: 10 - white Rounding off radius: 2,5 mm Notes:

Minimum bend radius > 30 cm. Satisfies the guidelines and requirements specified by the statutory accident prevention regulations. See technical information.





					KLEBEK
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
3767	3 mm	300	102569	Hard PVC	20 STB / 182 KAR

Stop profile for dry lining

Plasterboards (mm)

9,5 mm

9,5 mm

12,5 mm

12,5 mm

15 mm

15 mm

Item number

1135

1131

1132

Stop profile with filler perforation for 9.5-mm-thick plasterboard.

Length

250

300

250

300

250

300





Stop profile for dry lining

"Göppinger" aluminium profile for creating single edges at plastered junctions, e.g. sliding ceiling wall connections, for 9.5-mm plasterboard sheets.

Notes: With a 3D surface structure for increased profile stability and improved plaster embedding.

50 STB / 250 BUN

Package/ Large pack

25 STB / 140 BUN

25 STB / 140 BUN

25 STB / 90 BUN

25 STB / 80 BUN 25 STB / 90 BUN

25 STB / 80 BUN

PROFIL	VOB
Package/ Large pack	

Item number	Plasterboards (mm)	Length	Order number	Material
9298	9,5 mm	250	102147	Aluminum natural

Order number

100734

100740

100684

100698

100703

100709

Material

Galvanised steel

Galvanised steel

Galvanised steel

Galvanised steel

Galvanised steel

Galvanised steel

Stop profile for dry lining

Stop profile with filler perforation for 12.5-mmthick plasterboard.

Colour: 10 - white



				K	EBER
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
11311	12,5 mm	300	107370	Galvanised steel, with white basic coating	25 STB / 80 BUN

Stop profile for dry lining

"Göppinger" profile made of galvanised steel for creating single edges at plastered junctions, e.g. sliding ceiling and wall connections, for plasterboard sheets of 12.5 mm and thicker.

Notes:

With a 3D surface structure for increased profile stability and improved plaster embedding.

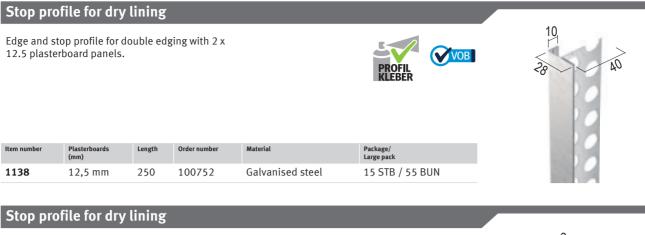




Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
	12,5 mm	250	102658	Galvanised steel	20 STB / 210 BUN
1234	12,5 mm	275	102766	Galvanised steel	20 STB / 210 BUN
	12,5 mm	300	102712	Galvanised steel	20 STB / 210 BUN



72



"Göppinger" profile made of aluminium for creating single edges at plastered junctions, e.g. sliding ceiling and wall connections, for plasterboard sheets of 12.5 mm and thicker.

Material thickness: 0,35 mm Notes:

With a 3D surface structure for increased profile stability and improved plaster embedding. With a material thickness of 0.35 mm, the profile is not CE conform.



Item number	Plasterboards (mm)	Length	Material thickness (mm)	Order number	Material	Package/ Large pack
	12,5 mm	250	0,35 mm	106170	Aluminum natural	50 STB / 200 BUN
9599	12,5 mm	275	0,35 mm	119350	Aluminum natural	50 STB / 200 BUN
	12,5 mm	300	0,35 mm	106171	Aluminum natural	50 STB / 200 BUN
9299	12,5 mm	250	0,4 mm	102150	Aluminum natural	50 STB / 200 BUN
9299	12,5 mm	300	0,4 mm	102152	Aluminum natural	50 STB / 200 BUN

Stop profile for dry lining

Stop profile with filler perforation for 15-mm-thick **Colour:** 10 - white plasterboard.

Order number

107529

Material



25 STB / 80 BUN



Stop profile for dry lining

Plasterboards

15 mm

Item numbe

11321

"Göppinger" aluminium profile for creating single edges at plastered junctions, e.g. sliding ceiling wall connections, for 15-mm plasterboard sheets.

Length

300

Notes:

Galvanised steel, with white basic coating

With a 3D surface structure for increased profile stability and improved plaster embedding.







Stop pro	ofile for dry	y lining				
Stop profilo plasterboa	e with filler per rd.	foration f	or 18-mm-thicl	< Stainless steel ve	ersion: 2233	40 79.5
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack	
4422	18 mm	250	100713	Galvanised steel	25 STB / 120 BUN	
1133	18 mm	300	100718	Galvanised steel	25 STB / 120 BUN	00 1

Stop profile for dry lining

Plasterboard (mm)

20 mm

20 mm

Item number

1134

Item number

1136

Stop profile with filler perforation for 20-mm-thick plasterboard.

Length

250

300

Order number

100722

100729





Ston	profile for dry lining	

"Göppinger" profile made of aluminium for creating single edges at plastered junctions, e.g. sliding ceiling and wall connections, for plasterboard panels of 25 mm and thicker (2 x 12.5 mm)

Notes:

Galvanised steel

Galvanised steel

Material

With a 3D surface structure for increased profile stability and improved plaster embedding.

Package/ Large pack

25 STB / 120 BUN

25 STB / 120 BUN





					REDER
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
9002	25 mm	250	102919	Aluminum natural	50 STB / 150 BUN

Material

Galvanised steel

Galvanised steel

Stop profile for dry lining

Plasterboards (mm) 25 mm

25 mm

Stop profile with filler perforation for 25-mm-thick plasterboard.

Length

250

300

Order number

100744

100748



Package/ Large pack

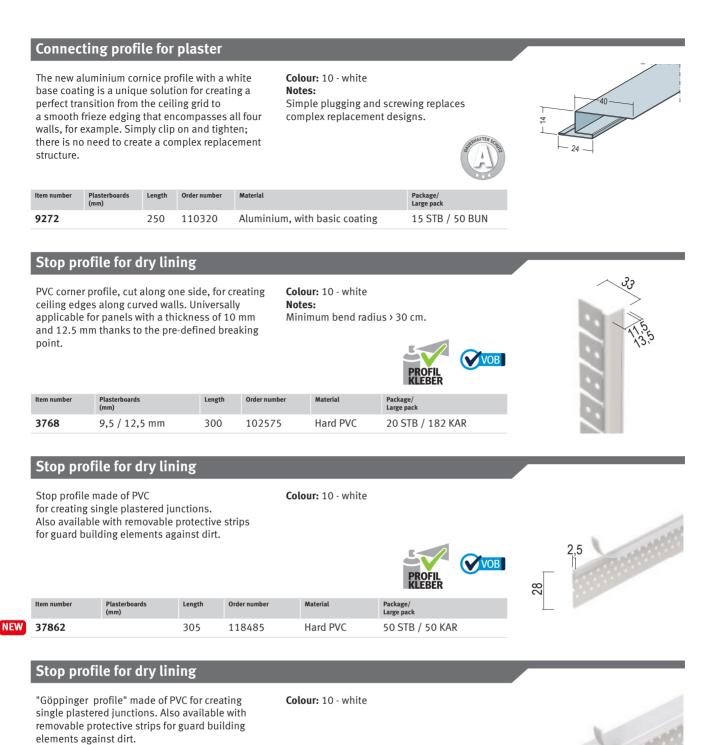
25 STB / 80 BUN

25 STB / 65 BUN





Plaster stop profile | 95



30

12.5

Item number

3785

Plasterboards (mm)

12,5 mm

Length

305

Order number

108879

Material

Hard PVC

Package/ Large pack

50 STB / 80 KAR

Stop profi	le for dry lin	ing					
"Göppinger p single plaster	rofile" made of P ed junctions.	VC for crea	ting Col	lour: 10 - white			
					PROFIL KLEBER		
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack	30	
37864	12,5 mm	305	115341	Hard PVC	80 STB / 80 KAR		
37865	15 mm	305	115342	Hard PVC	80 STB / 80 KAR	12,5	
Curved wa	เป l connecti กรู	g profil	e for dry lini	ng			
•	creating curved c ceilings, such as f			l our: 10 - white			~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~

VOB

Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
3769		250	102578	Hard PVC	10 STB / 182 KAR

Connecting profile for dry lining

Stop profile made of galvanised steel for assemblies underneath plasterboard panels, with a 10mm shadow joint. For creating plastered single edges at junctions, e.g. sliding walls and ceiling connections, for 9.5-mm plasterboard panels.

Plasterboards (mm)

9,5 mm

9,5 mm

12,5 mm

12,5 mm

Item number

1316

1314

Item number

13131

Length

250

300

250

300

Shadow gap

10 mm

10 mm

10 mm

10 mm



15 STB / 99 BUN

15 STB / 99 BUN

15 STB / 95 BUN

15 STB / 95 BUN

Package/ Large pack



Connecting profile for dry lining

Stop profile made of galvanised steel for assemblies underneath plasterboard panels, with a 15mm shadow joint (closed). For creating plastered single edges at plastered junctions, e.g. sliding ceiling and wall connections, for 12.5-mm plasterboard panels.

Stainless steel version: 2241

						KLEBER
Item number	Plasterboards (mm)	Length	Shadow gap	Order number	Material	Package/ Large pack
1311	12,5 mm	300	15 mm	109445	Galvanised steel	15 STB / 108 BUN

Material

Galvanised steel

Galvanised steel

Galvanised steel

Galvanised steel

Order number

101196

101212

101150

101156



Stop profile made of galvanised steel with white base coat for assemblies underneath plasterboard panels, with a 20-mm shadow joint. For creating plastered single edges at plastered junctions, e.g. sliding ceiling and wall connections, for 12.5-mm plasterboard panels.

Colour: 10 - white Stainless steel version: 2263





	KLEBER	-
Order number	Material	Package/ Large pack
108508	Galvanised steel, with white basic coating	15 STB / 69 BUN



Connecting profile for dry lining

Plasterboards Length Shadow gap

12.5 mm 300 20 mm

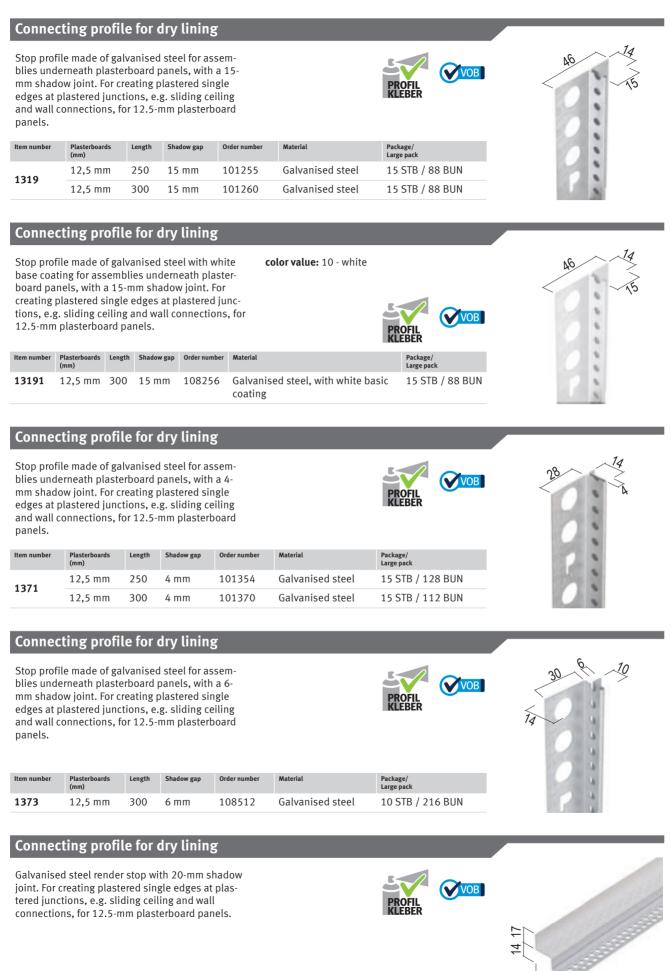
Stop profile made of galvanised steel for assemblies underneath plasterboard panels, with a 10mm shadow joint. For creating plastered single edges at plastered junctions, e.g. sliding ceiling and wall connections, for 12.5-mm plasterboard panels.

color value: 10 - white



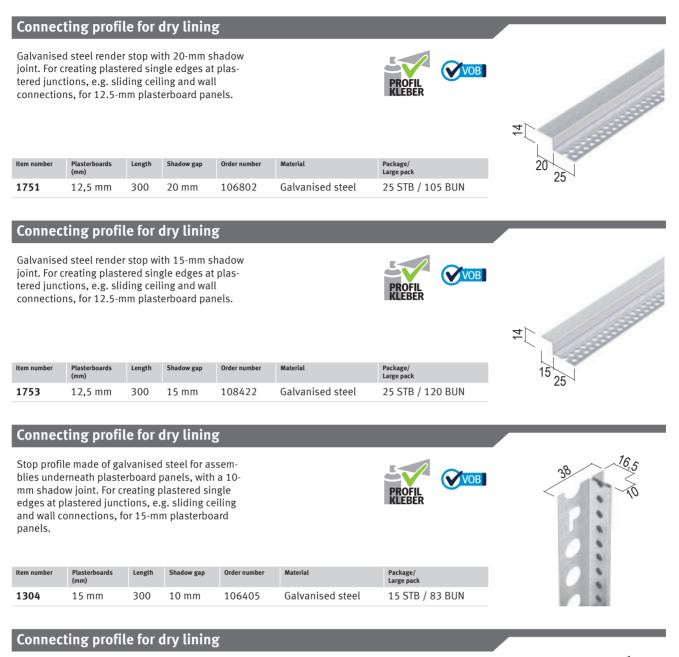


Item number Plasterboards Length Shadow gap (mm) Order number Material Package/ Large pack 13141 12,5 mm 300 10 mm 109163 Galvanised steel, with white basic 15 STB / 95 BUN coating



Item number	Plasterboards (mm)	Length	Shadow gap	Order number	Material	Package/ Large pack
1750	12,5 mm	300	20 mm	106753	Galvanised steel	20 STB / 72 BUN

20 25



Stop profile made of galvanised steel for assemblies underneath plasterboard panels, with a 20mm shadow joint. For creating plastered single edges at plastered junctions, e.g. sliding ceiling and wall connections, for 12,5-mm plasterboard panels.

Length

250

300

Shadow gap

20 mm

20 mm





Connecting profile for dry lining

Plasterboards

12,5 mm

12,5 mm

Stop profile made of galvanised steel for assemblies underneath plasterboard panels, with a 20mm shadow joint. For creating plastered single edges at plastered junctions, e.g. sliding ceiling and wall connections, for 15-mm plasterboard panels.



15 STB / 69 BUN

15 STB / 69 BUN



Item	number	Plasterboards (mm)	Length	Shadow gap	Order number	Material	Package/ Large pack
13	15	15 mm	300	20 mm	101190	Galvanised steel	15 STB / 70 BUN

Order number

101136

101143

Material

Galvanised steel

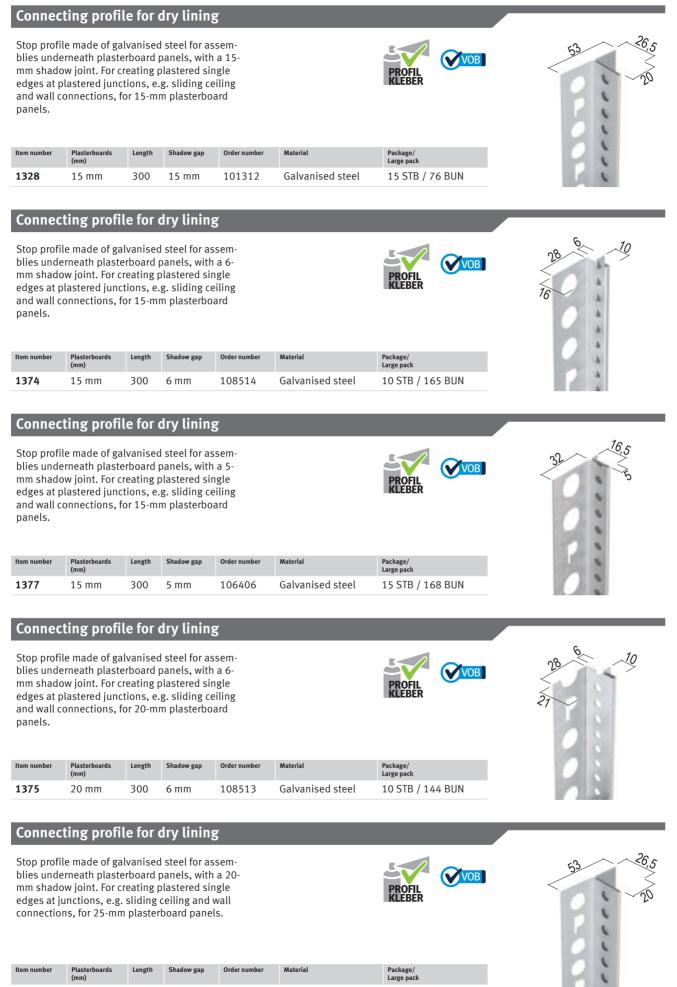
Galvanised steel

Item numb

1313

1325

25 mm



Connecting profile for dry lining

Plasterboards (mm)

ab 12,5 mm

ab 12,5 mm

ab 12,5 mm

Item number

37814

37824

37834

PVC render stop with 6-mm shadow joint. For creating plastered single edges at plastered junctions, e.g. sliding ceiling and wall connections, for 12.5-mm plasterboard panels.

Length

305

305

305

Shadow gap

6 mm

12 mm

18 mm

Colour: 10 - white

Material

Hard PVC

Hard PVC

Hard PVC

Order number

114374

114371

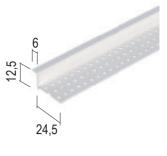
114370



50 STB / 80 KAR

50 STB / 80 KAR

50 STB / 80 KAR



Connecting profile for dry lining

PVC render stop for creating single plastered endings with 12-mm shadow joints. For plasterboard panels of 12.5 mm and thicker. Colour: 10 - white



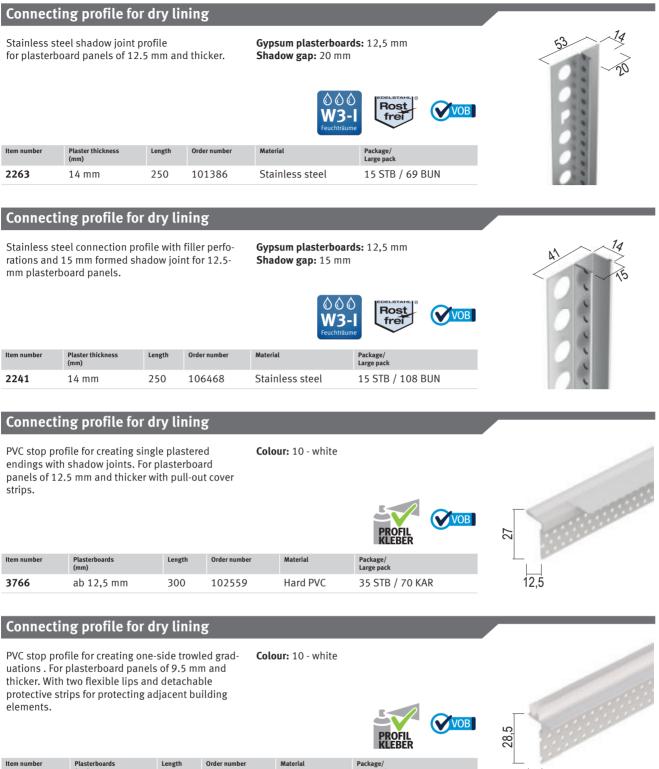
Connecting profile for dry lining

PVC stop profile for creating single plastered endings with shadow joints. For plasterboard panels of 12.5 mm and thicker with pull-out cover strips. Colour: 10 - white

panels of 12 strips.	2.5 mm and th	icker with	ı pull-out cov	er		PROFIL KLEBER	34.5
Item number	Plasterboards (mm)	Length	Shadow gap	Order number	Material	Package/ Large pack	
3788	15 mm	305	5 mm	114398	Hard PVC	40 STB / 80 KAR	15

CONNECTING PROFILE

3



	• 1		•					
uations . For p thicker. With t	ile for creating one- lasterboard panels wo flexible lips and ps for protecting ad	s of 9.5 m d detacha	m and ble	our: 10 - white	PROFIL	VOB	58.5 7	
tem number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack			
3784	ab 9,5 mm	300	102620	Hard PVC	30 STB / 63 KA	R	9,5	

DESIGN PROFILES

Shadowj	oint profile for	dry lini	ing			
For joining o	ive profile with 13-m n plasterboard panel ne side. For vertical a	s of 12.5 i	mm and	ur: 10 - white	PROFIL KLEBER	13
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack	P
37724	ab 12,5 mm	305	114369	Hard PVC	20 STB / 63 KAR	

Shadow joint profile for dry lining

For joining o	ve profile with 20-m n plasterboard pane ne side. For vertical a	ls of 12.5	mm and	our: 10 - white	PROFIL KLEBER	20
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack	
37734	ab 12,5 mm	305	114373	Hard PVC	15 STB / 63 KAR	

Shadow joint profile for dry lining

joining on pl	top with 25-mm shac asterboard panels of le side. For vertical a	12.5 mm	and	ur: 10 - white	PROFIL KLEBER	25
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack	
37744	ab 12,5 mm	305	114372	Hard PVC	15 STB / 63 KAR	

JOINT PROFILES

Expansion joint profile for dry lining

Expansion joint profiles made of galvanised steel, with an expansion element made of flexible PVC, joins building wall and ceiling expansion joints. For 12.5-mm plasterboard panels. Movement absorption: Pull/push +5/-2 mm.

Movement absorption tension/compression: +5/-2 mm

Notes:

PVC central piece offers limited possibilities for applying suitable coatings. Approval is required from the coating material manufacturer.



k
/ 70 BUN

Expansion joint profile for dry lining

White PVC movement joint profile with flexible PVC centre for producing movement joints in walls or ceilings according to the requirements of DIN 18181.

Ideally suited for installation on surfaces as well as inside corners. Apply plaster to the entire surface on both sides of the profile up to the flexible PVC centre and secure with clips. Be aware of noise and fire protection require-

ments. Movement absorption: Pull/push +1/-1 mm.

Length

2.500

Plasterboards

ab 8 mm

Item number

3758

Item number

3750

37509

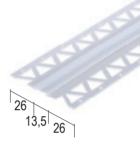
37507

Movement absorption tension/compression: +/-1,5 mm

Notes:

PVC central piece offers limited possibilities for applying suitable coatings. Approval is required from the coating material manufacturer.





Order number	Colour	Material	Package/ Large pack
115058	10 - white	Rigid PVC with soft PVC	1 ROL / 50 KAR

Expansion joint profile for dry lining

White PVC movement joint profile with flexible PVC centre for producing movement joints in walls or ceilings according to the requirements of DIN 18181.

Ideally suited for installation on surfaces as well as inside corners. Apply plaster to the entire surface on both sides of the profile up to the flexible PVC centre and secure with clips. Be aware of noise and fire protection require-

ments. Movement absorption: Pull/push +1/-1 mm.

Length

7,500

2,500

305

Plasterboards (mm)

ab 8 mm

ab 8 mm

ab 8 mm

Order number

102521

114624

118343

Colour

10 - white

10 - white

10 - white

Movement absorption tension/compression:	
+/-1,5 mm	

Notes:

Material

Rigid PVC with soft PVC

Rigid PVC with soft PVC

Rigid PVC with soft PVC

PVC central piece offers limited possibilities for applying suitable coatings. Approval is required from the coating material manufacturer.



1 ROL / 120 KAR

1 ROL / 144 KAR

50 STB / 80 KAR

Package/ Large pack



Expansion joint profile for dry lining

White PVC movement joint profile with a flexible PVC centre, including two stop ridges, specially designed to facilitate easy installation on flat surfaces. Fitted with two detachable safety strips to protect the centre part. For producing movement joints in walls or ceilings according to the requirements of DIN 18181. Apply plaster to the entire surface on both sides of the profile up to the flexible PVC centre and apply clips. Be aware of noise and fire protection requirements. Movement absorption: Pull/push +2/-2 mm.

Movement absorption tension/compression: +/-2 mm

Notes:

PVC central piece offers limited possibilities for applying suitable coatings. Approval is required from the coating material manufacturer.



KAR



Item number	Plasterboards (mm)	Length	Order number	Colour	Material	Package/ Large pack
3755	ab 9,5 mm	305	109062	10 - white	Rigid PVC with soft PVC	25 STB / 63

EDGING PROFILE

Edge profile for dry lining

Clip-on profile made of galvanised steel sheets for Colour: 10 - white various plasterboard thicknesses, connections and edges.



VOB

Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
1120	9,5 mm	250	107948	Galvanised steel, with white basic coating	25 STB / 99 BUN
1121	12,5 mm	250	106574	Galvanised steel, with white basic coating	25 STB / 90 BUN
1121	12,5 mm	300	106575	Galvanised steel, with white basic coating	25 STB / 70 BUN
1122	15 mm	250	107657	Galvanised steel, with white basic coating	25 STB / 70 BUN
1123	18 mm	250	101022	Galvanised steel, with white basic coating	25 STB / 63 BUN

Edge profile for dry lining

PVC edging profile for a plasterboard thickness of Colour: 10 - white 9.5 mm. For creating precise connections and edges.

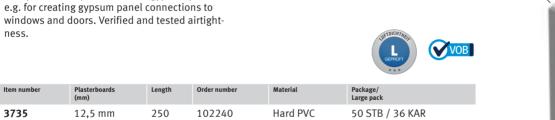
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
3738	9,5 mm	250	114632	Hard PVC	50 STB / 36 KAR
3741	12,5 mm	250	114626	Hard PVC	50 STB / 36 KAR
5/41	12,5 mm	300	114627	Hard PVC	50 STB / 36 KAR
3747	15 mm	250	114745	Hard PVC	50 STB / 36 KAR
2/4/	15 mm	300	114747	Hard PVC	50 STB / 36 KAR

Self adhesive edge profile for dry lining

Self-adhesive edging profile made of white PVC with protective lip, for 12.5 mm gypsum panels, e.g. for creating gypsum panel connections to windows and doors. Verified and tested airtightness.



Colour: BF - traffic white



Selfadhesive edge profile for dry lining

Self-adhesive edging profile made of white PVC with protective lip, for 12.5 mm gypsum panels, e.g. for creating gypsum panel connections to windows and doors. Verified and tested airtightness.



Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
	12,5 mm	250	111699	Rigid PVC with soft PVC	50 STB / 36 KAR
37361	12,5 mm	270	111953	Rigid PVC with soft PVC	50 STB / 36 KAR
	12,5 mm	300	111954	Rigid PVC with soft PVC	50 STB / 36 KAR

EDGING PROFILE

Selfadhesive fillable edging profile for dry lining

Self-adhesive edging profile made of white PVC with protective lip, for 12.5 mm gypsum panels with overfillable leg, protective lip and tear-off adhesive flap for foil cover, e.g. for creating gypsum panel connections to windows and doors. Verified and tested airtight-

windows and doors. Verified and tested airtight ness.

	Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
NEW		12.5 mm	250	118905	Rigid PVC with soft PVC	25 STB / 15 KAR
NEW	37362	12.5 mm	270	118906	Rigid PVC with soft PVC	25 STB / 15 KAR
NEW		12.5 mm	300	118908	Rigid PVC with soft PVC	25 STB / 15 KAR



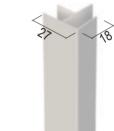
Edge profile for dry lining

"Göppinger	" profile and PVC	edging prof	ïle in one! (Colour: 10 - white		
					VOB	58
Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack	
3787	12,5 mm	305	102295	Hard PVC	50 STB / 80 KAR	12,5

Corner edge profile for dry lining

PVC corner edging profile for a plasterboard thickness of 12.5 mm.

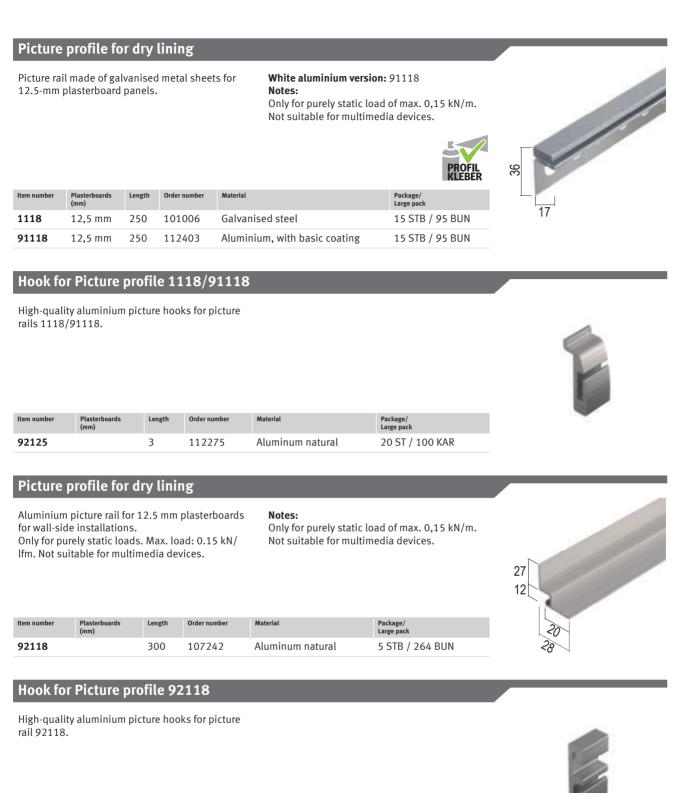
Colour: 10 - white



VOB

Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
3744	12,5 mm	250	101729	Hard PVC	50 STB / 16 BUN
J/44	12,5 mm	300	101733	Hard PVC	50 STB / 16 BUN

IMAGES BAR



Item number	Plasterboards (mm)	Length	Order number	Material	Package/ Large pack
92126		4	112276	Aluminum natural	20 ST / 100 KAR

INTERNAL CONSTRUCTION

IMAGES BAR

Zipper for perlon cord.			Notes: Complement to perlo and 92124.	n rope with loop 92123	Ċ
Item number Plaster thicknes (mm)	E Length	Order number	Material	Package/ Large pack	
92122	3	107246	Galvanised steel	20 ST / 99 KAR	
Nylonrope with lo	ор	-	Notes: Addition to Zipper 92		

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
92123		2	107247	Nylon	20 ST / 99 KAR
92124		200	107248	Nylon	20 ST / 99 KAR

COMPOSITE PROFILES

Composite corner bead "WET-FLEX 100" for dr	y lining
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Flexible, self-sticking composite profile from the roll with a water-activatable adhesive side. It's situable for inside and outside edges in every angel positions.

Material thickness (mm): 0.8 mm



Composite corner bead "OS-300" for dry lining

Paper-concealed composite profile for the production of precise edges in the drywall construction. The adjusted angle allows an expeditious treatment on 90° outside edges.

Material thickness (mm): 0,8 mm

						PROFIL
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
37324	1 mm	274	114451		50 STB / 99 KAR	

Composite corner bead "IS-300" for dry lining

Paper-concealed composite profile for the production of precise outside edges in the drywall construction. The adjusted angle allows an expeditious treatment on 90° outside edges.

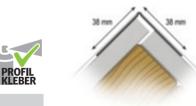
Material thickness (mm): 0,8 mm

						PROFIL
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
37323	1 mm	274	114450		50 STB / 99 KAR	

Composite corner bead "BIG-STICK 300" for dry lining

Composite profile for the production of precise edges in drywall construction. The adjusted angel allows an expeditious traetment on 90° outside edges. Because of the reinforced composite head, it's able to produce a particulary stable edge.

Material thickness (mm): 0,8 mm



					KLEBER
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37325	1 mm	274	114452		50 STB / 99 KAR

Composite corner bead "MID-FLEX" for dry lining

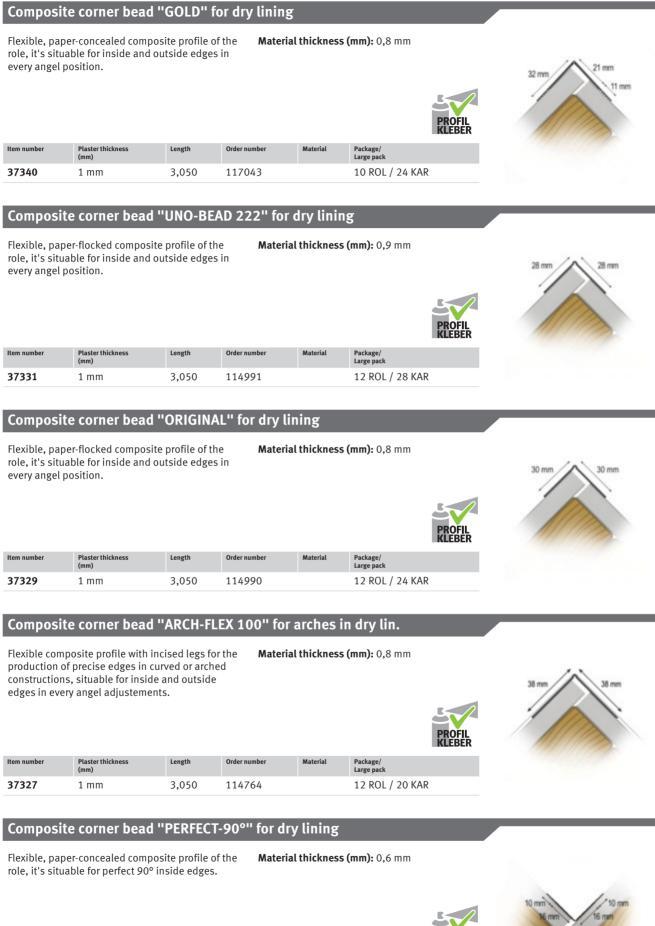
Flexible, paper-concealed composite profile of the role, it's situable for inside and outside edges in every angel position.

Material thickness (mm): 0,8 mm

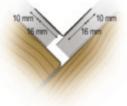
					KLEBER
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37322	1 mm	3,050	114762		10 ROL / 24 KAR



COMPOSITE PROFILES







COMPOSITE PROFILES



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
37321	1 mm	274	114448		50 STB / 64 KAR

PROFILE ADHESIVE

Spray adhesive GLUKON prime

Adhesive and contact adhesive for the assembly of filler profiles made of composite material, rigid PVC or metal on various substrates such as plasterboard. Also suitable for bonding PE foils, vapor barriers, insulation materials such as XPS/EPS, PUR/PIR, etc.

Item number	Description	Order number	Contents	Package/ Large pack
1430	Spray adhesive GLUKON prime	118502	Spray can 500 ml	12 ST / 114 KAR

Spray can handle

Spray adhesive GLUKON prime

Adhesive and contact adhesive for mounting of filler profiles made of composite, rigid PVC or metal on various substrates such as e.g. plasterboard. Also suitable for bonding

of PE foils, vapor barriers, insulating materials such as XPS/EPS, PUR/PIR, etc. Notes: Only for Premium Pistole Art. 1428, Schlauch Art. 1427 bzw. Art. 1426.



Item number	Description	Order number	Contents	Package/ Large pack
1429	Spray adhesive GLUKON prime	118503	Pressure vessel 13 kg	1 ST / 12 KAR

Premium Pistol

Item number

Premium spray gun as system component for the pressure tank (Art. 1429), incl. nozzle. Particularly robust due to full metal construction, easy spray jet adjustment for maximum precision and of precision and reliability in daily use.

ie -

			Large pack
1428	Premium Pistol	118513	1 ST / 99 KAR

Order number

Hose for pressure tank

Description

Reinforced high-pressure hoses for a secure and durable connection of the premium gun to the pressure vessel. The length of the hose increases the radius of action and enables thus efficient working.

Notes: Length: 3,7 m

Contents

Package/



Item number	Description	Order number	Contents	Package/ Large pack
1426	Hose for pressure tank	118512	3,70 m	1 ST / 99 KAR

PROFILE ADHESIVE

Hose for pressure tank

Reinforced high pressure hose for
a safe and long-lasting connection
of the premium gun to the pressure vessel.
The length of the hose increases
the operating radius and thus enables
efficient operation.

Notes:

Length: 5,5 m



Item number	Description	Order number	Contents	Package/ Large pack
1427	Hose for pressure tank	118511	5,50 m	1 ST / 99 KAR

Lance 50 cm

of the premium For ergonomic,	back-friendly work on floo rs, walls and ceilings. ess adjustment	L	lotes: enght: 50 cm		
Item number	Description	Order number	Contents	Package/ Large pack	143
1425	Lance 50 cm	118514		1 ST / 99 KAR	

Transport trolley

Stable transport cart with rollers with stable holding basket for the pressure vessel.

Notes:

With smooth-running swivel castors (2 with parking brake). Guide handle infinitely height adjustable.



Item number	Description	Order number	Contents	Package/ Large pack
1424	Transport trolley	118517		1 ST / 1 KAR

Citrus Cleaner

and colorfast surfaces.

Cirtus cleaning spray, highly effective cleaning agent on a natural basis. PH neutral, non-corrosive mode of action. Particularly suitable for cleaning closed-pore Notes: Do not use as a remover! Carry out a preliminary test at a concealed location



	Item number	Description	Order number	Contents	Package/ Large pack
NEW	1422	Citrus Cleaner	118516	500 ml	12 ST / 99 KAR

Compound applicator "MUD-PRO MP2-MOUNTED"

Material applicator "Mud-Pro MP 2" for an efficient and cost-saving processing of composite profiles for inside and outside edges. Allows an even application of material directly to the profile and can be used for paper-laminated composite profiles and composite profiles, which are applied with putty. The application device consists of a solid and durable stainless steel construction. No daily cleaning required, after completion of work, the wings are folded and the application device soaked in sufficient water.



The material applicator Mud-Pro MP2 includes the upper and lower bucket as well as the applicator.

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1472		34	114441		1 ST / 24 KAR

Outside rolling tool 90° "OUTSIDE ROLLING-TOOL OSR 300"

Outer edge roller "Outside Rolling Tool OSR 300", for pressing paper-laminated composite profiles at 90 ° outer edges. The outer edge roller in conjunction with the extension pole "Extension Pole EP" 1478 allows ergonomic and efficient processing and guarantees the required uniform contact pressure. Suitable for product: 37324; 37322; 1478



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1473		8	114442		1 ST / 999 KAR

Outside rolling tool 90° "OUTSIDE ROLLING-TOOL WSR"

External edge roller "Outside Rolling Tool WSR" is used for pressing composite profiles at 90 ° outer edges and is particularly suitable for the wet profiles "Wet-Flex 100" 37320 and "Wet-Stick 90" 37321. The outer edge scooter in conjunction with the extension rod "Extension Pole EP" 1478 enables ergonomic and efficient processing and guarantees the required uniform contact pressure.

Suitable for product: 37327; 37325; 37321; 37320: 1478



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1474		8	114443		1 ST / 999 KAR

Inside rolling tool 90° "INSIDE ROLLING-TOOL ISR"

Inside edge roller "Inside Rolling Tool ISR", for pressing paper-laminated composite profiles and composite profiles at 90 ° inside edges. The inner edge scooter in conjunction with the extension pole "Extension Pole EP" 1478 enables ergonomic and efficient processing and guarantees the required uniform contact pressure.

Suitable for product: 37327; 37323; 37322; 1478



Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1477		8	114444		1 ST / 999 KAR

Extension	pole "EXTENSIC		F P"			
The extension outer edge. Th axtendable by	pole supplemented th e pole is 91 to 152 cm steps of 15 cm. The c ellent handling.	ne inner a n long and	nd Suitable	for produc	: t: 1477; 1474; 1473	
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1478		8	114445		6 ST / 999 KAR	
The "Flex-Folde angle of paper composite pro	ol "FLEX-FOLDER er" folding tool is used -laminated composite files from the roll. For	l to adjust profiles a efficient a	and 37320	for produc	: t: 37327; 37326; 37322;	
quick preparat profiles.	ion of the flexible con Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1479		8	114446		12 ST / 999 KAR	- IP.
Spare parts se applicator. Cor insert and a sh rial outlet. The amount of fille profile and thu	MP2 spare part t for the Mud-Pro MP intains a shaped piece haped piece with teeth material outlet detern or that is applied to the sensures efficient an composite profiles for	2 material for the pr for the m nines the composi d cost-sav	ofile late- te ving	Material	Package/ Large pack 1 ST / 20 KAR	
Edge Rolle	r Set ISR-OSR-S	SR				
for pressing pa inside- and ou The rollingtool pole 1478 allo	ing Tool OSR" g-Tool ISR" Rolling-Tool SSR" aper-laminated compo- tside edges. s in conjunction with ws ergonomic and eff d guarantees the requ	the extens icient	sion			

Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1469		37	115573		4 ST / 25 KAR

TOOLS

Profile she	ar					
	vith a premarked tem se cutting of PVC prof		ht			
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1452		26	102376		50 ST / 16 KAR	
Special she	ear for PVC					
Special cutter f	or PVC profiles.					
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack	
1453		24	111950		1 ST / 999 KAR	
Sales racks	s Protektor					
Protektor Verka ware.	ufsdisplay für Stab- ι	und Rollen	Material:	Aluminium		

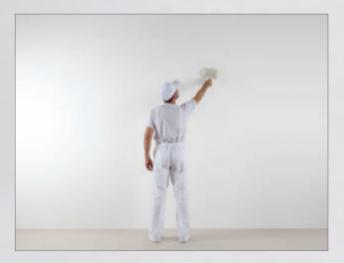
Item number	Plaster thickness (mm)	Length	Order number	Material	Package/ Large pack
1500		120	117080	Aluminium	1 ST / 1 KAR

PROTEKTOR CONSTRUCTION CHEMISTRY

PERFECT PREPARATION



PRIMERS THAT ENSURE CLEAN RESULTS



Whether working with plasterboard, concrete or masonry, the construction chemistry product range from Protektor provides the perfect basis for achieving optimal results. Creating the proper substrate conditions is essential for any professional painting, plastering or wallpapering job. Protektor construction chemistry offers a product range that provides perfect priming tailored to the varied requirements of differing substrates. Our various primers ensure that you have a surface for all smooth, highly absorbent, poorly adhering or bleeding substrates. Water-based, solvent-free and eco-friendly bonding primers – for a professional result.

- Betonkontakt (Concrete contact) Bonding coat on smooth. Concrete Bonding coat for gypsum plaster, gypsum-based render systems and and lime plaster.
- Aufbrennsperre (Absorbent substrate primer) Reduces suction. Primer for substrates with high or varying absorbency.
- Putzgrund (Plaster primer) white-pigmented bonding primer. Containing quartz e.g. before the application of decorative plasters.
- Tiefengrund (Deep primer) solvent-free, unpigmented, deep penetrating primer. Primer for stabilising chalky and sandy substrates.
- Sperrgrund (Barrier primer) isolating and sealing primer For sealing bleed-through substances e.g. for decorative plasters and renders.





CONSTRUCTION CHEMISTRY

Concrete Contact primer

Bonding bridge on an even floor. Bonding bridge for system plaster and adhesive binder on smooth concrete.

- alkali resistant
- red pigmentation
- for interiors
- ready to use or as a concentrate.

Item number	Description	Order number	Usage	Contents	Pallet contents
1440	Concrete Contact primer	115141	Approx. 200 - 300 g/m² depending on substrate.	20 kg	32 EIM
1441	Concrete Contact primer	114571	Approx. 200 - 300 g/m² depending on substrate.	6 kg	70 EIM

Primer absorb. substr.

Reduces absorbency. Apply primer to substrates with high or varying absorbency.

- high alkali-resistance
- yellow pigmentation
- for interiors and exteriors
- ready to use.

,					
ltem number	Description	Order number	Usage	Contents	Pallet contents
1442	Primer absorb. substr.	115142	Approx. 100–200 ml/m² depending on substrate.	15 L	32 EIM
1482	Primer absorb. substrate Concentrate	115143	Approx. 50–100 ml/m² (concentrate) depending on the substrate.	15 L	32 EIM



Barrier primer

Isolation and sealing primer. Primer for critical mineral, substrates that show through, e.g. for decorative plaster. - specially made to prevent against bleeding materials - improves mechanical bond - white pigmentation - for interiors and exteriors - ready to use. 15 kg Contents Pallet contents Item number Description Order number Usage Barrier primer 115140 Approx. 200-300 g/m² depending on 15 kg 32 EIM 1448 substrate. 1449 Barrier primer 114579 Approx. 200-300 g/m² depending on 6 kg 70 EIM substrate.

Plaster base

Acrylic pigmented undercoat Bonding agent, e.g. prior to applying decorative plasters. - evens the absorbency of the substrate

- breathable
- weatherproof
- for interior and exteriors

- ready to use and as a concentrate

.cuuy c		concentrat			
Item number	Description	Order number	Usage	Contents	Pallet contents
1444	Plaster base	115144	Approx. 200–300 g/m ² depending on substrate.	20 kg	32 EIM
1445	Plaster base	114575	Approx. 200–300 g/m² depending on substrate.	6 kg	70 EIM



CONSTRUCTION CHEMISTRY

Penetrating primer LF

Solution-free primer. Non-pigmented primer for strengthening chalky and sandy substrates. - for mineral substrates

- reduces and evens out absorbency
 for interiors and exteriors
- ready to use.

Item number	Description	Order number	Usage	Contents	Pallet contents
1446	Penetrating primer LF	115443	Approx. 100–250 ml/m² depending on substrate.	10 L	50 KAN
1447	Penetrating primer LF	115444	Approx. 100–250 ml/m² depending on substrate.	5 L	96 KAN

